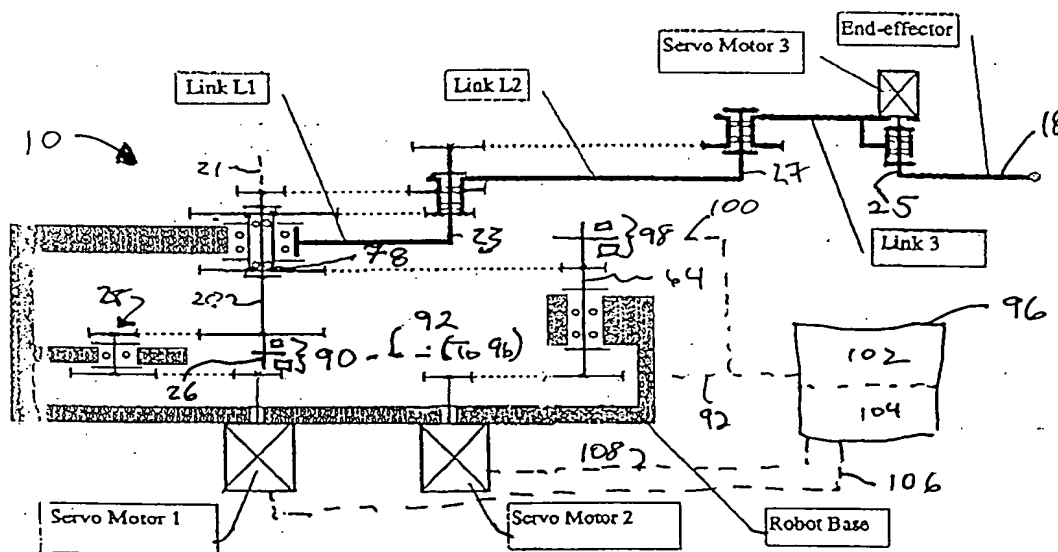


Figure 1 (a)



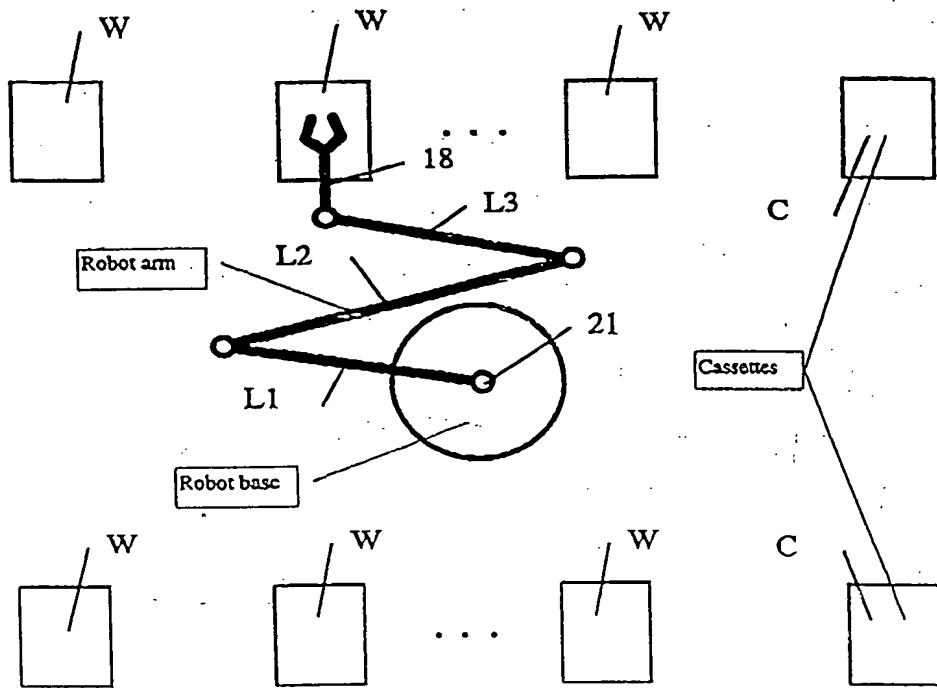


Figure 2.

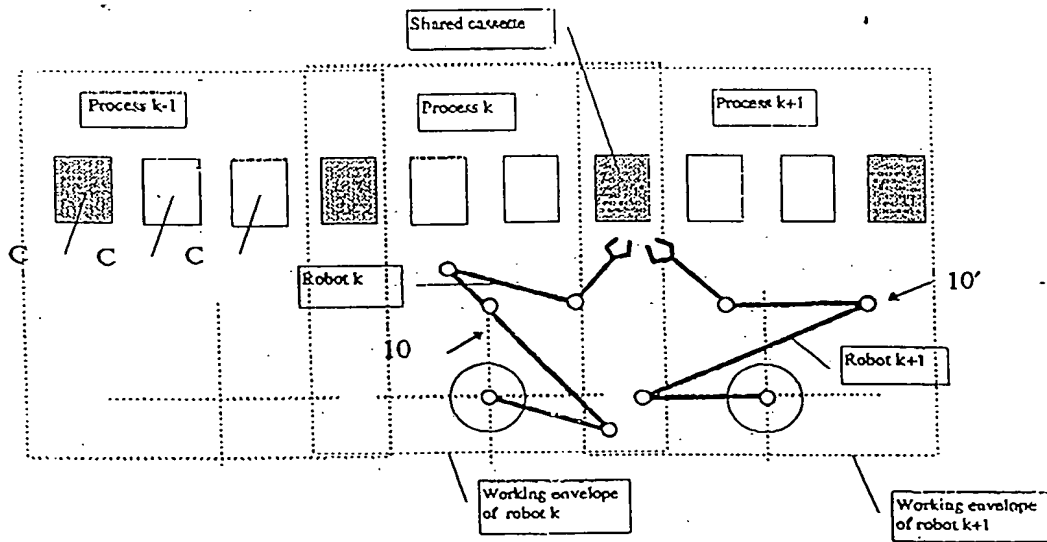


Figure 3a.

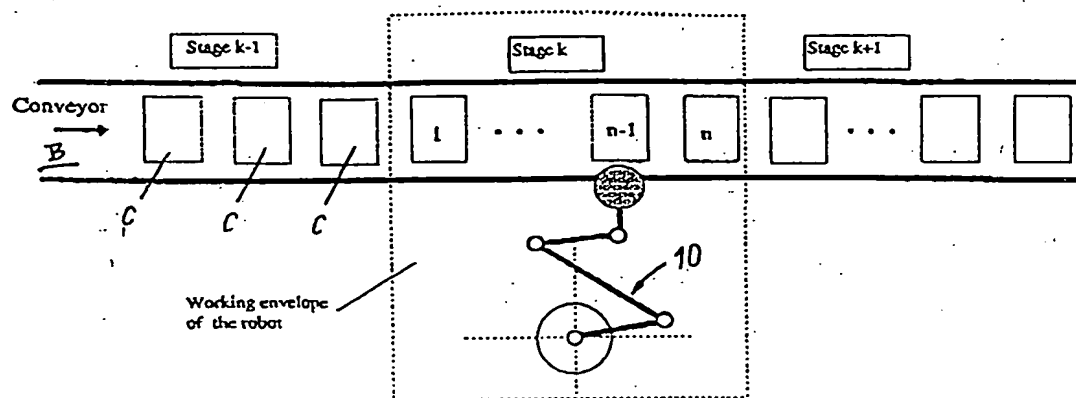


Figure. 3b.

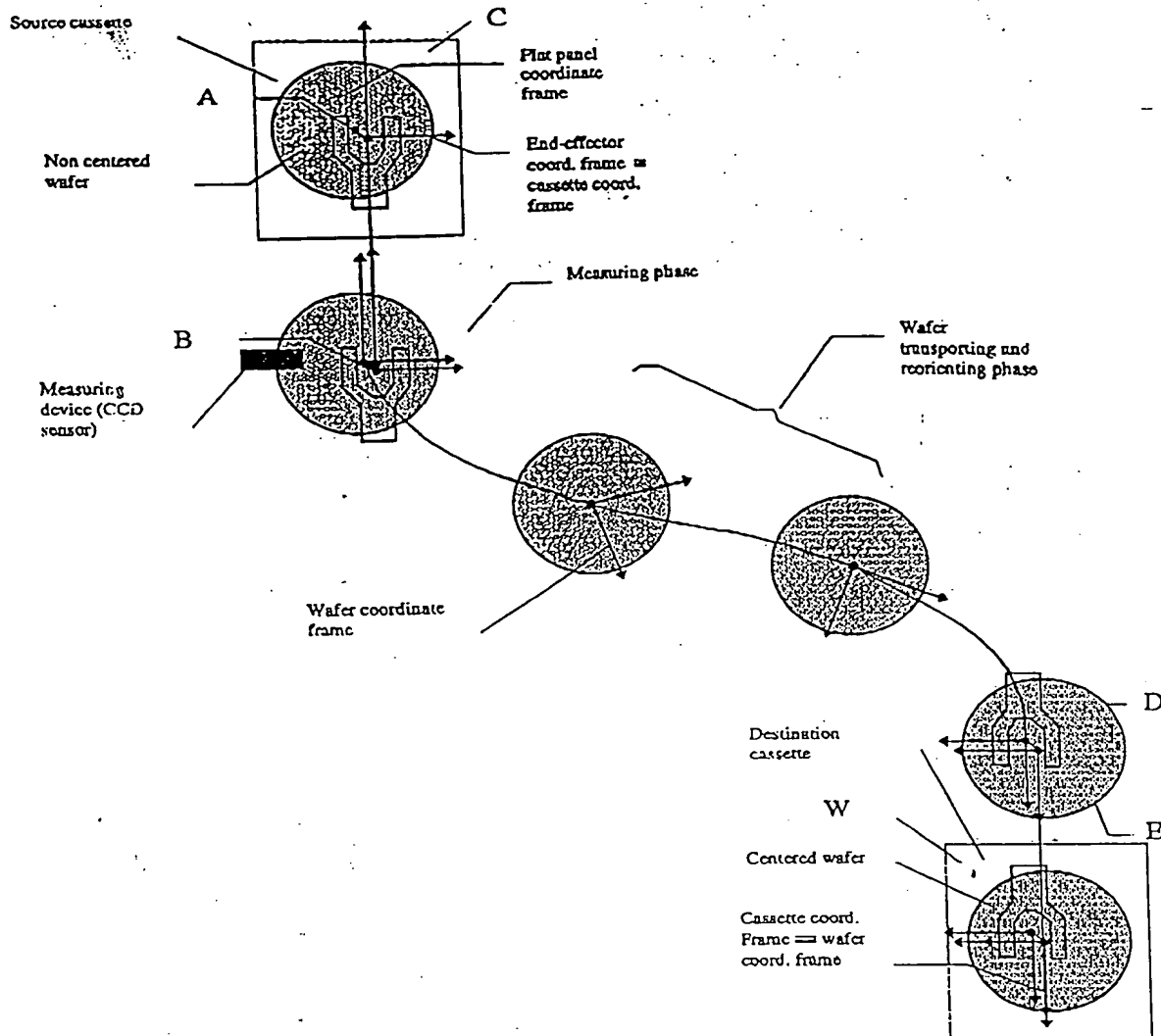


Figure 4.

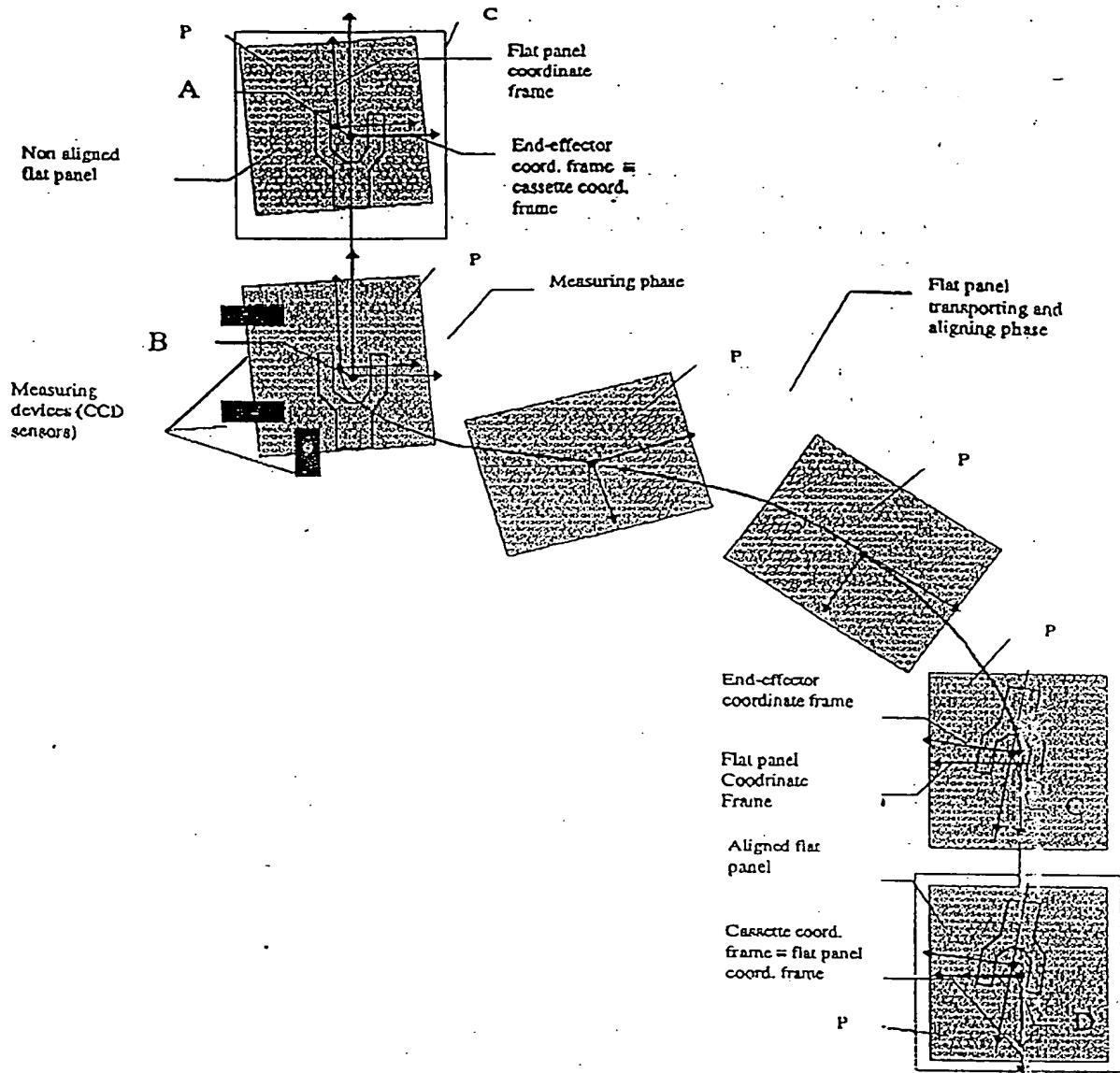
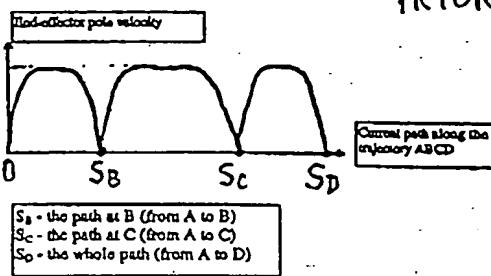
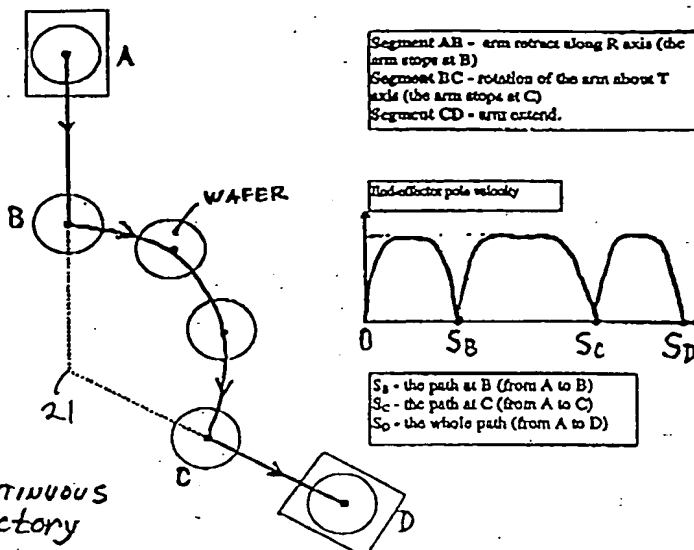


Figure 5.



PRIOR ART

Figure 6(a)

AD - CONTINUOUS TRAJECTORY

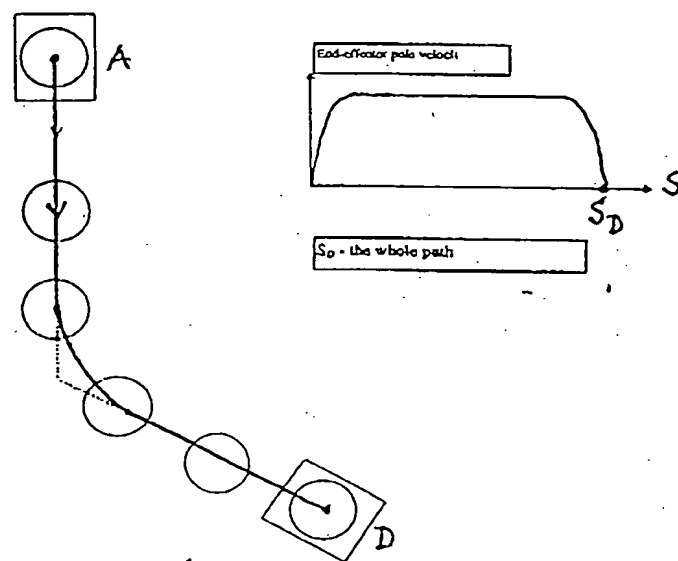


Figure 6(b)

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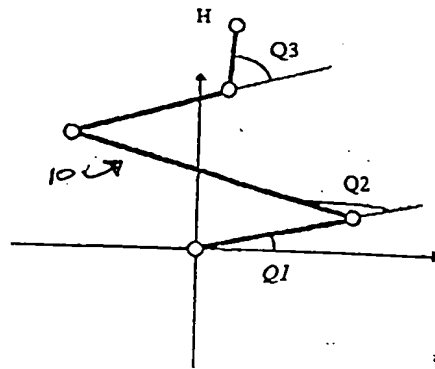


Fig. 7

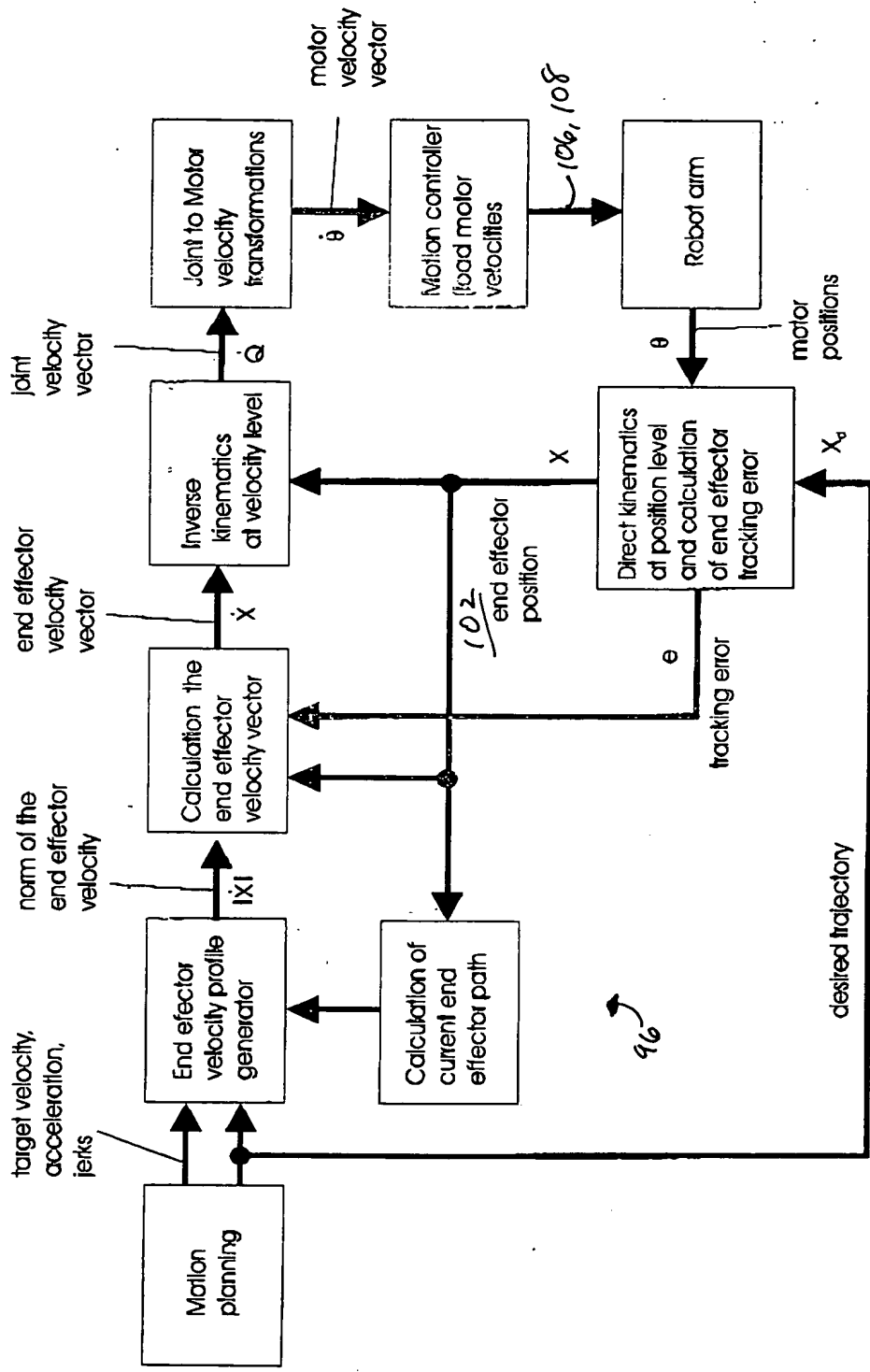


Figure 8. Item Scheme



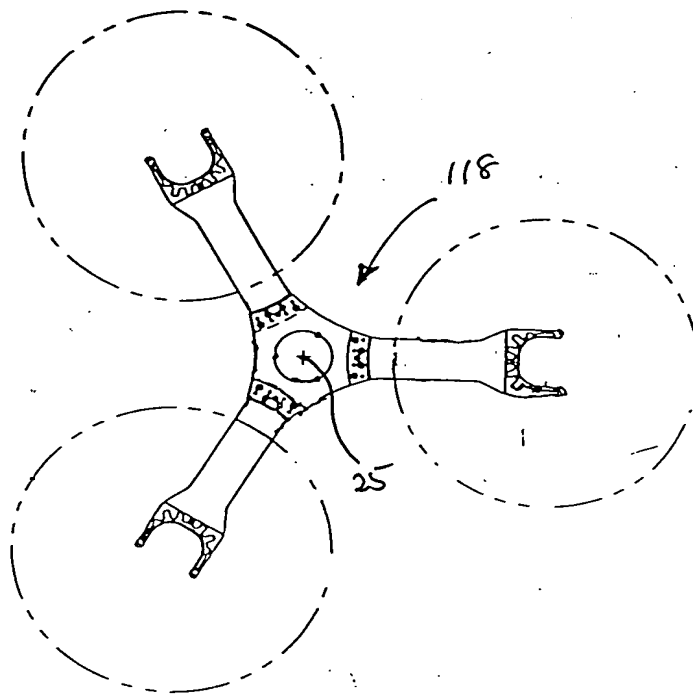


Figure 9

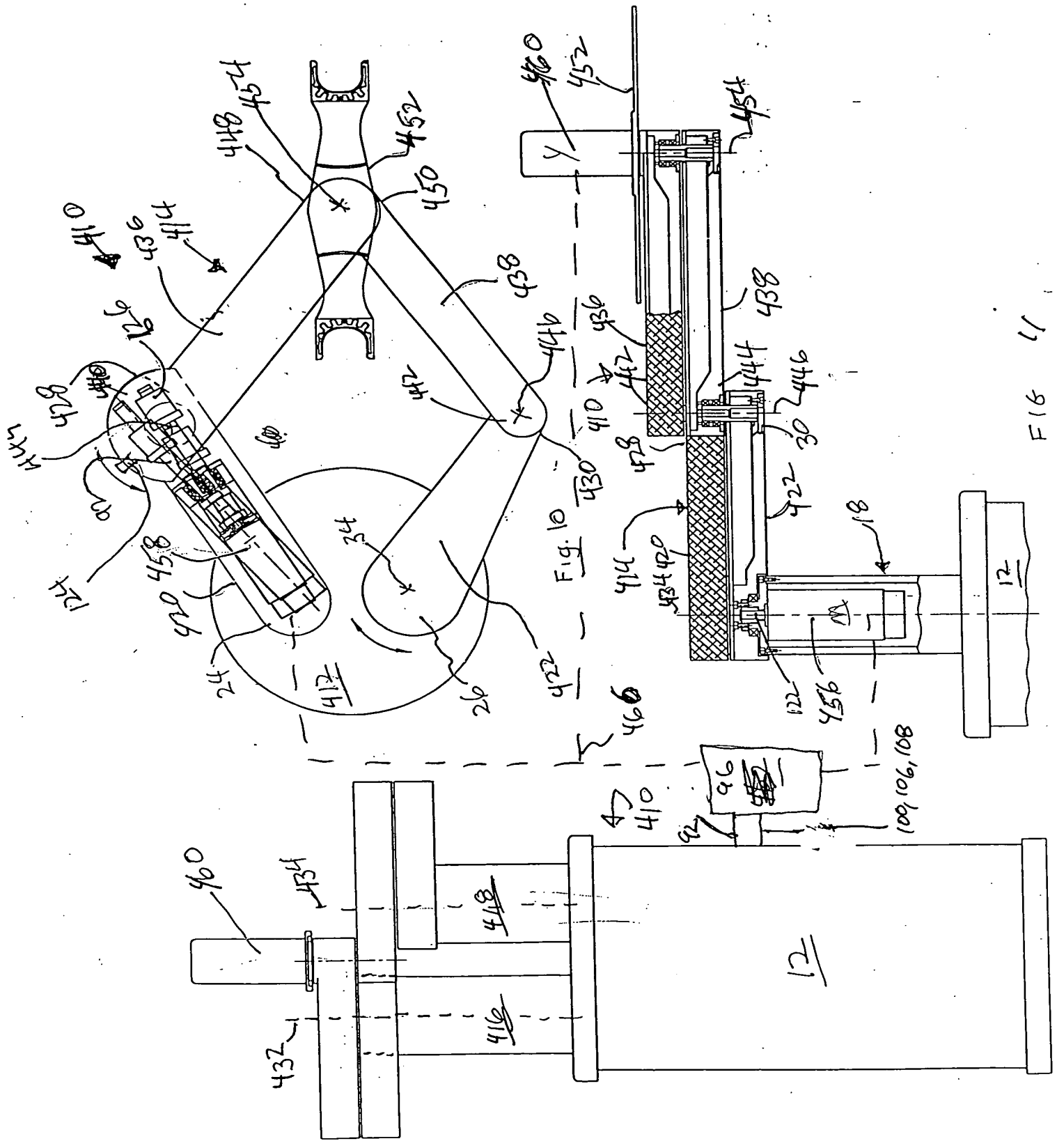


FIG 12

FIG 11

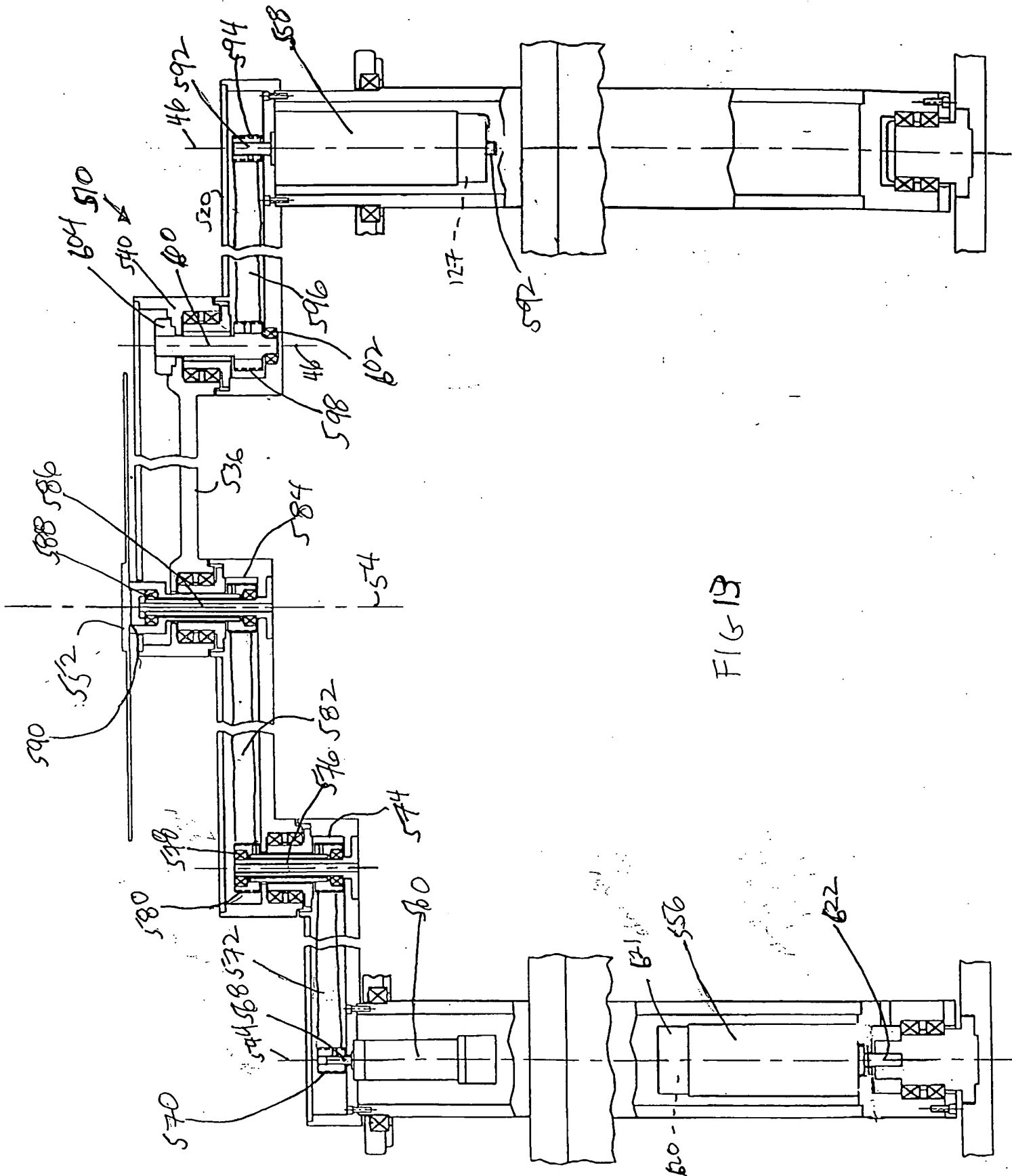


FIG 13

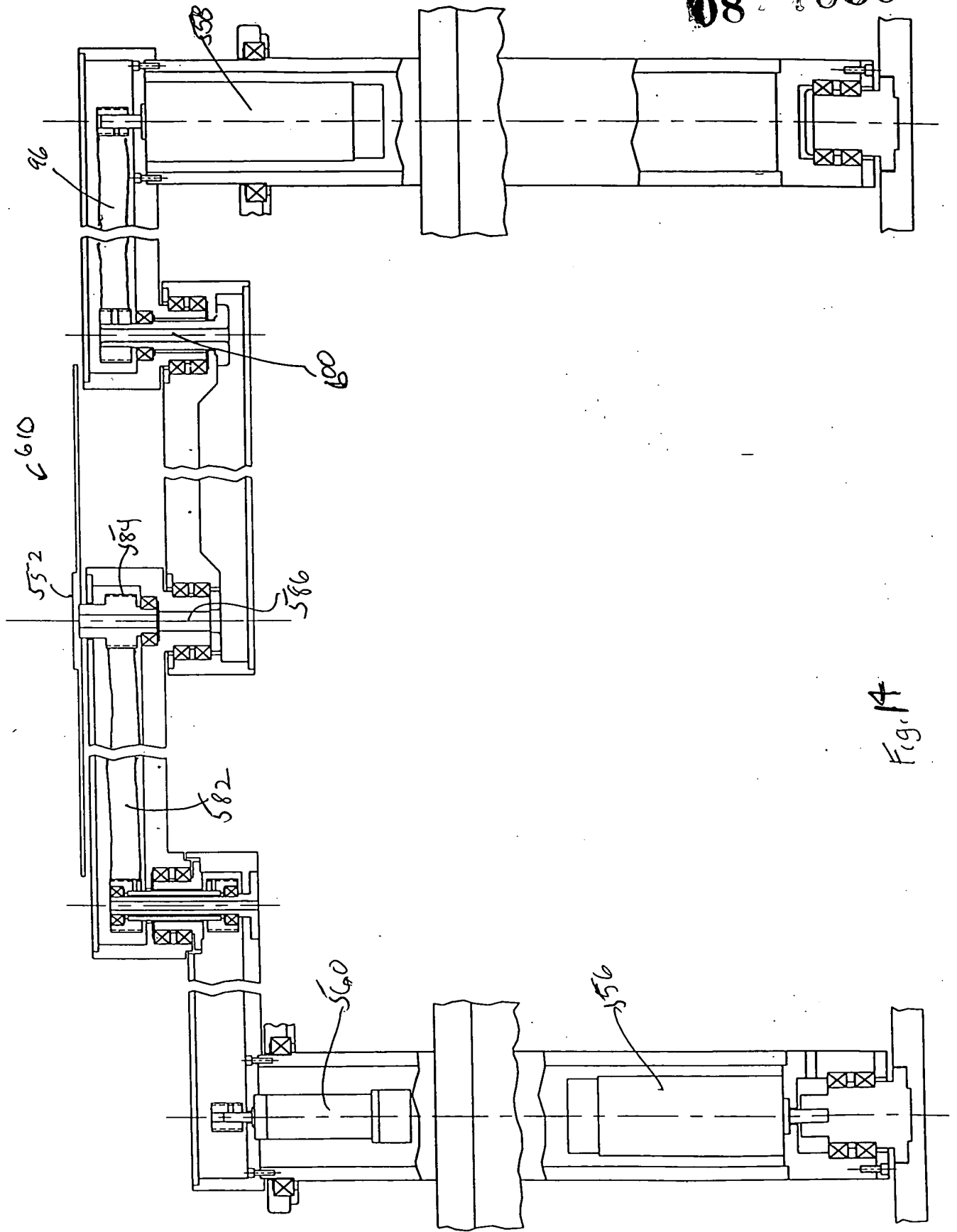


Fig. 14

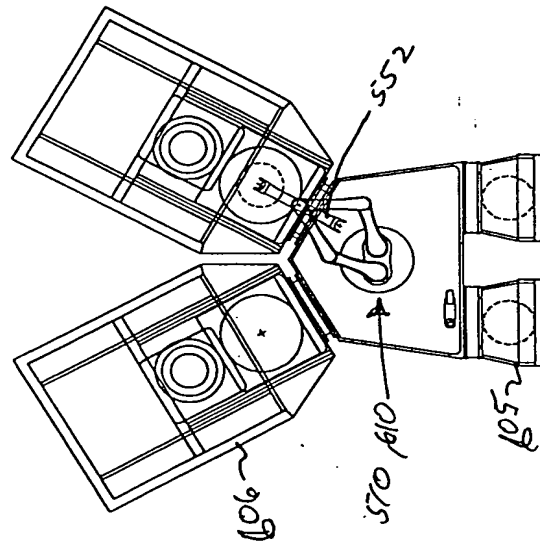


Fig. 15b

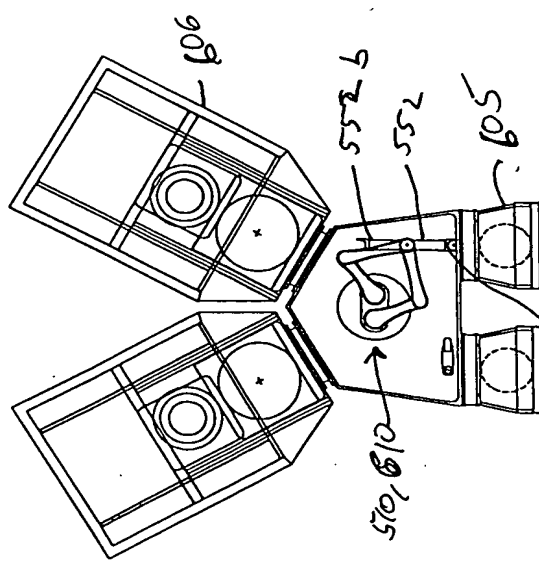


Fig. 15a

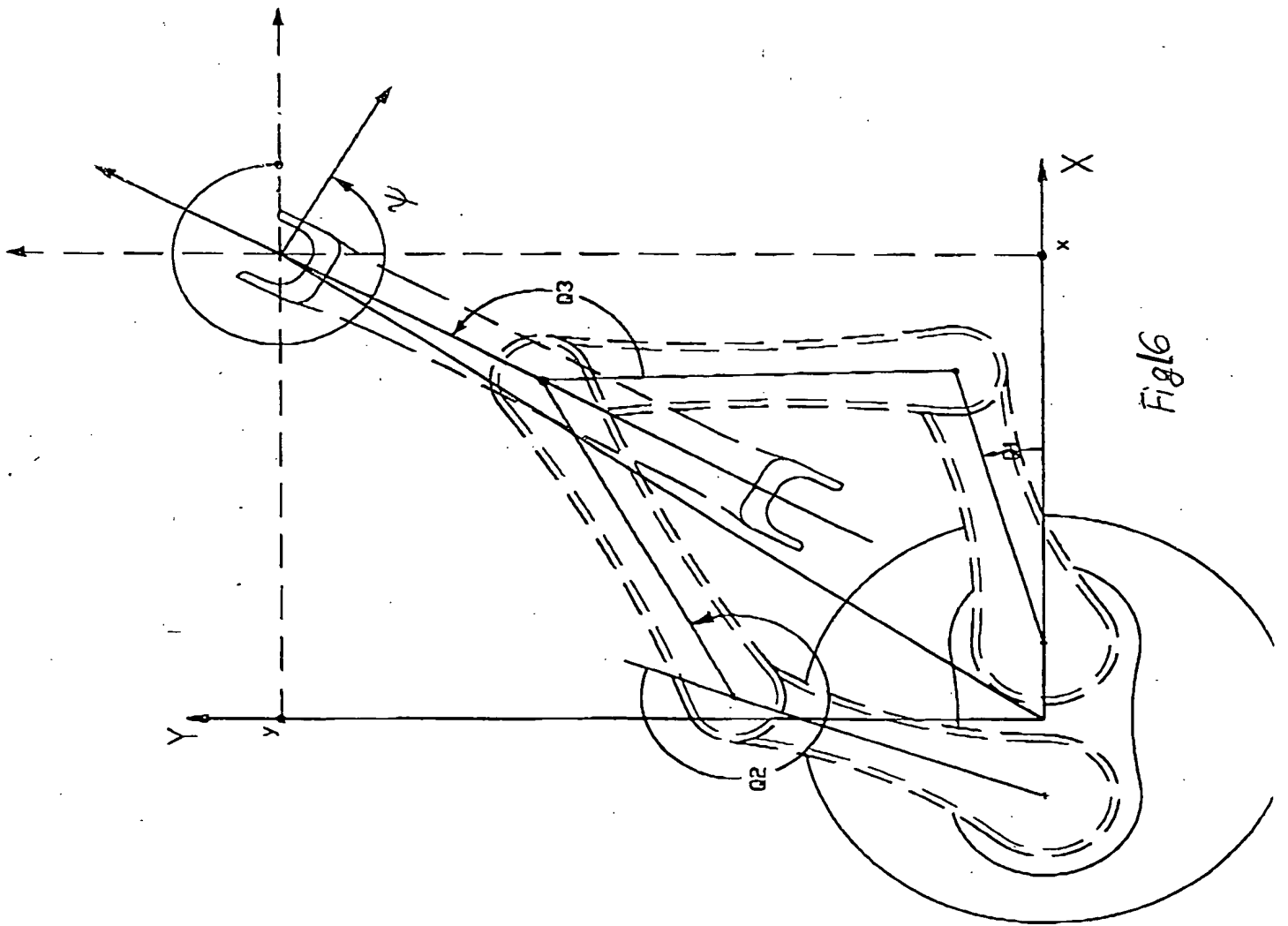
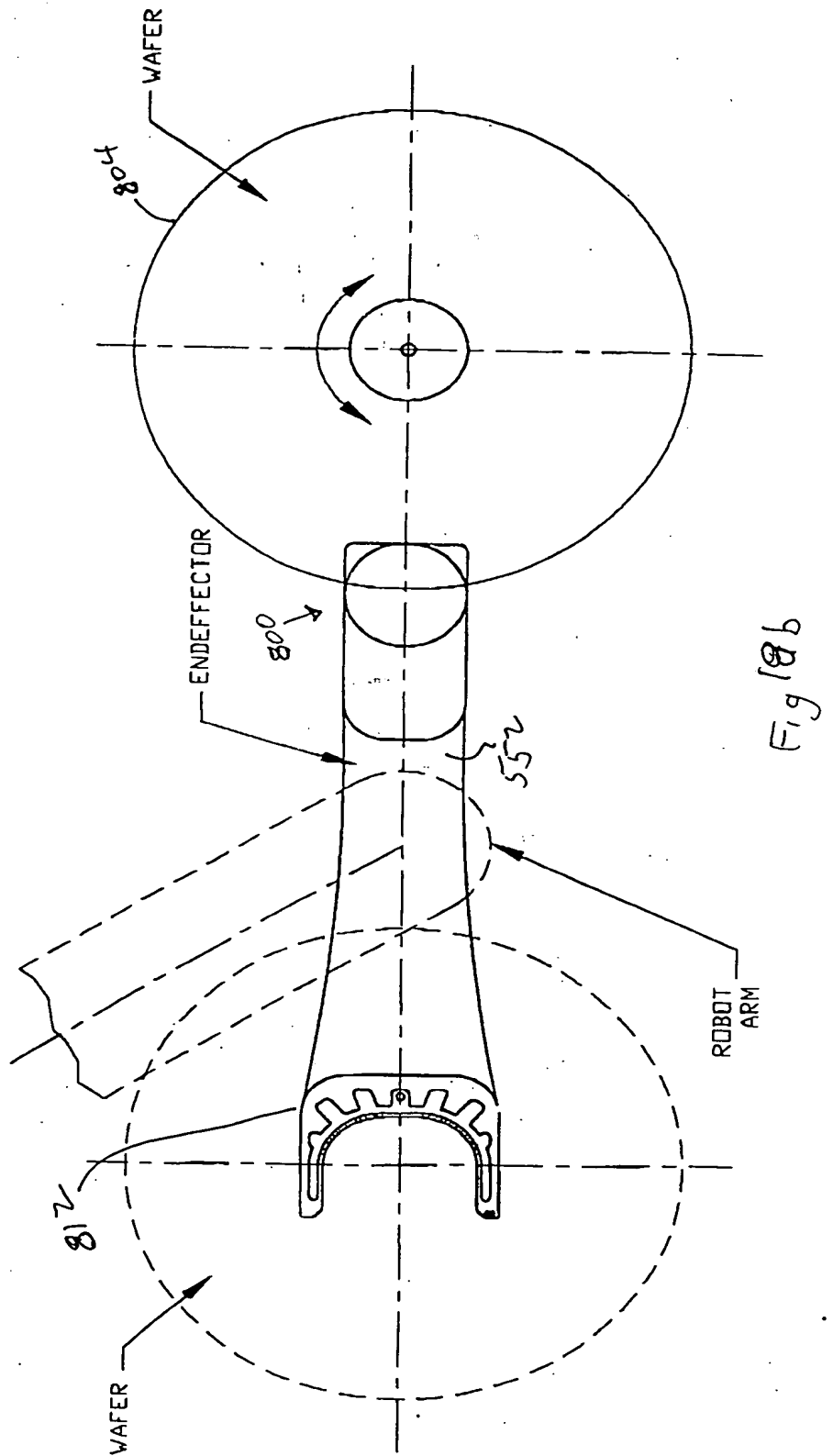
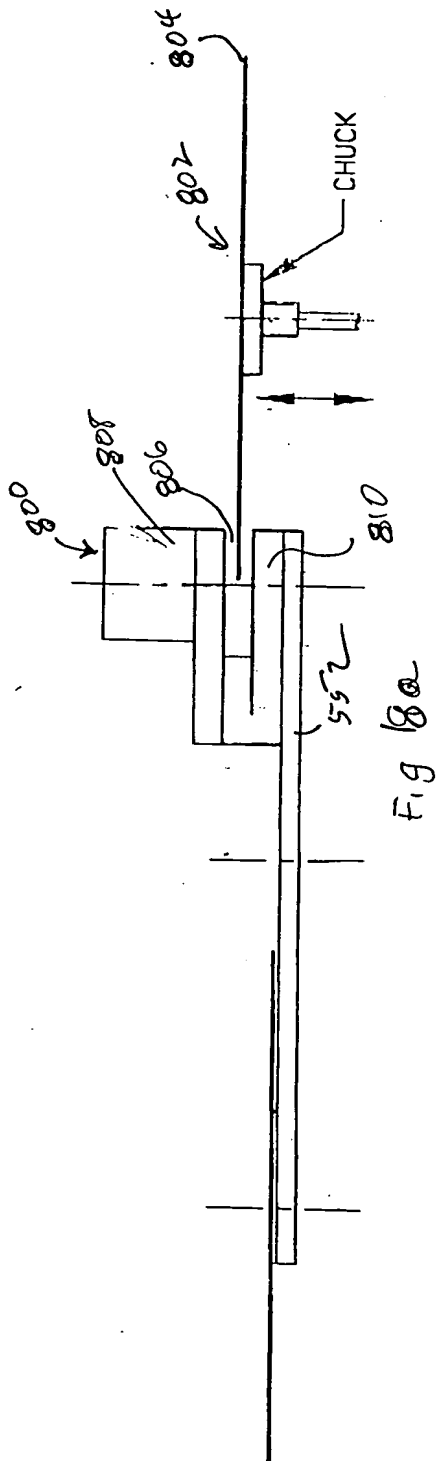


Fig 16







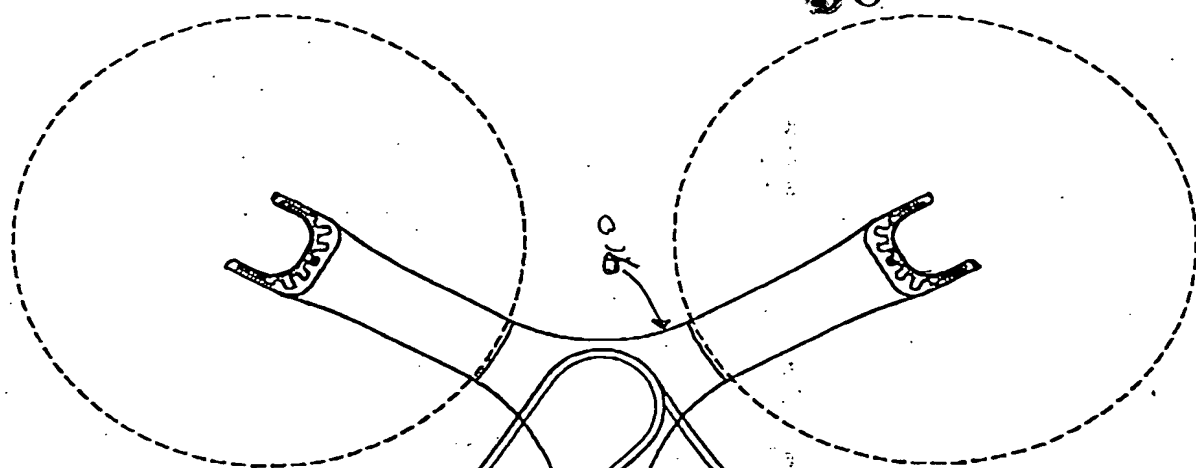


Figure 19

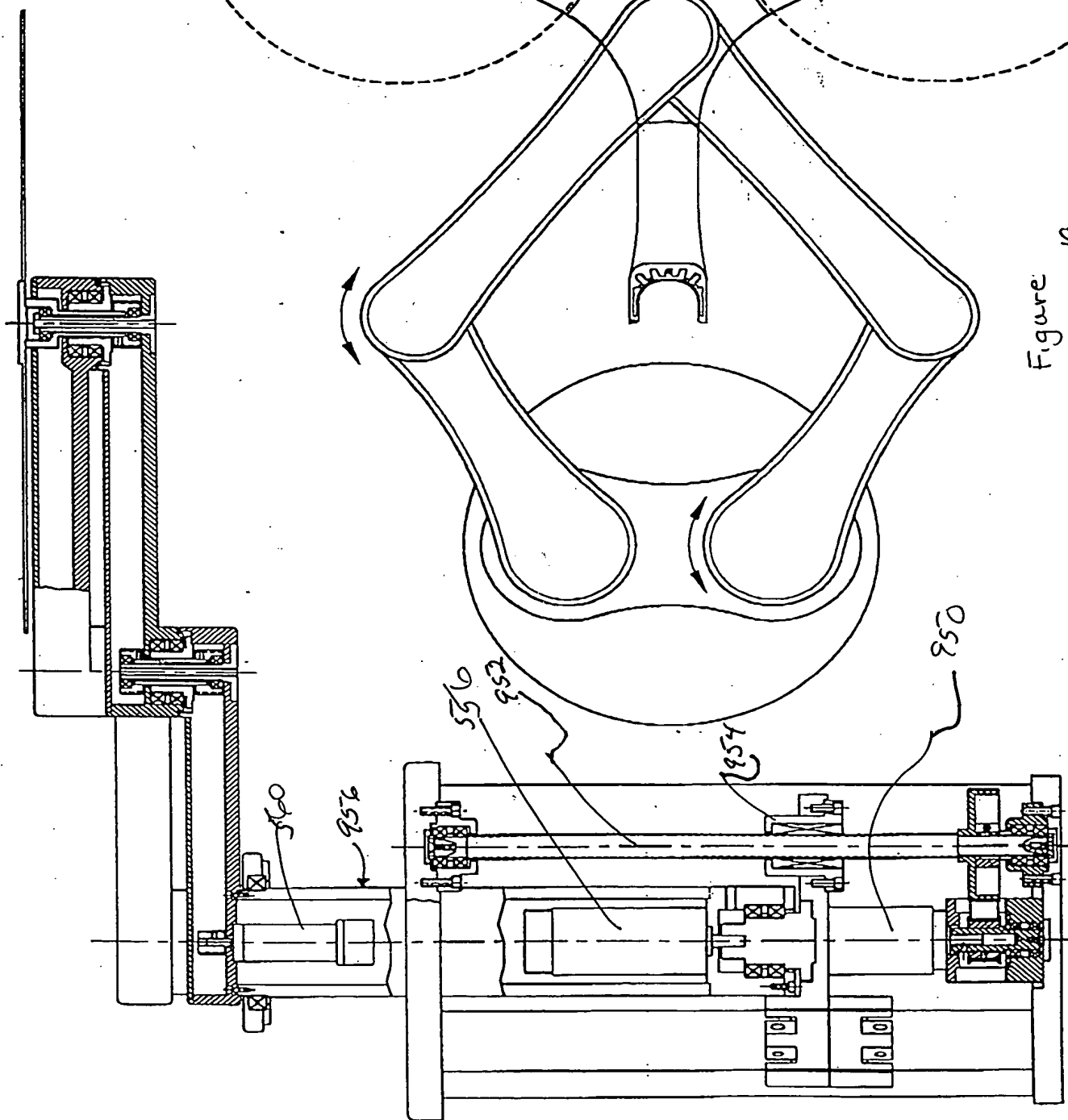
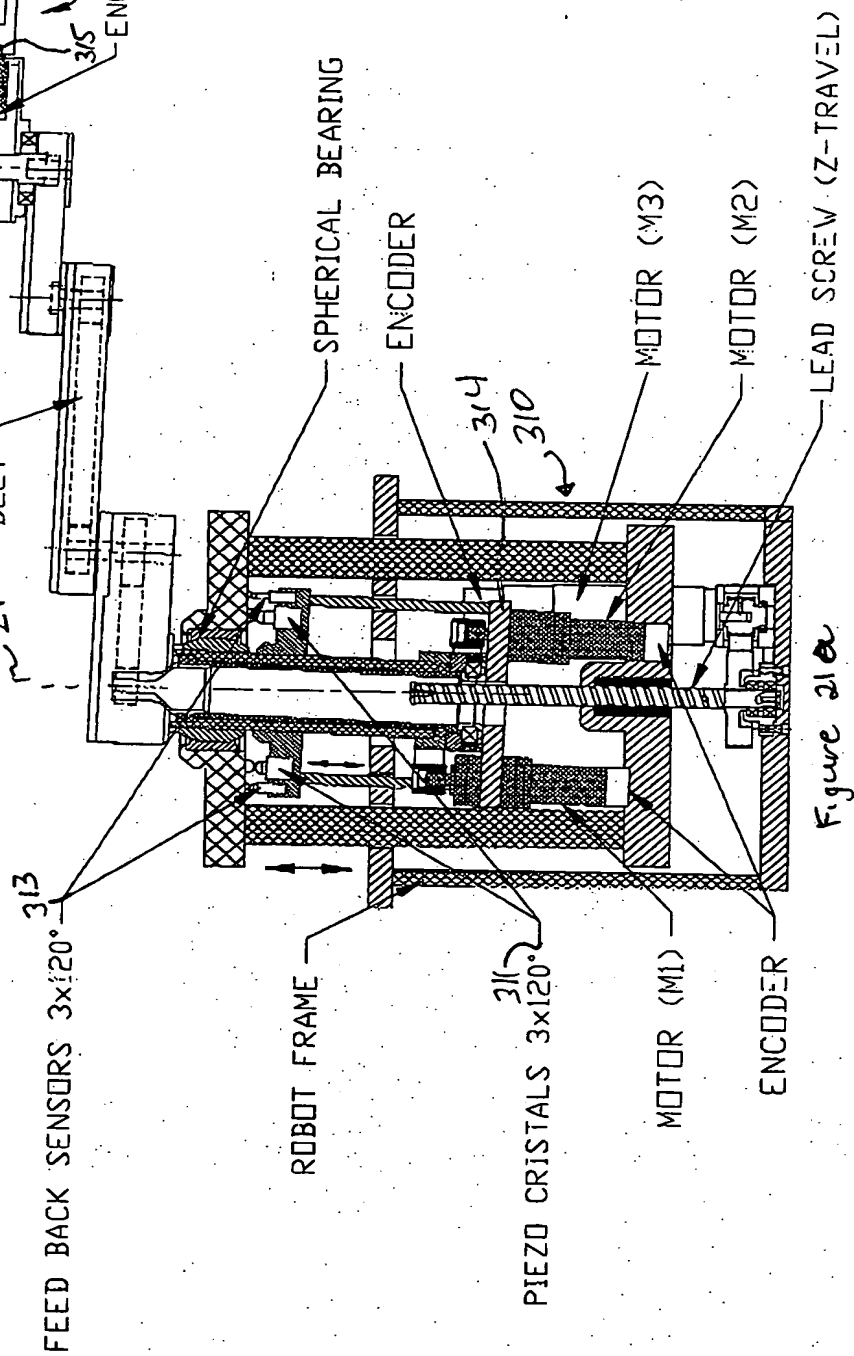
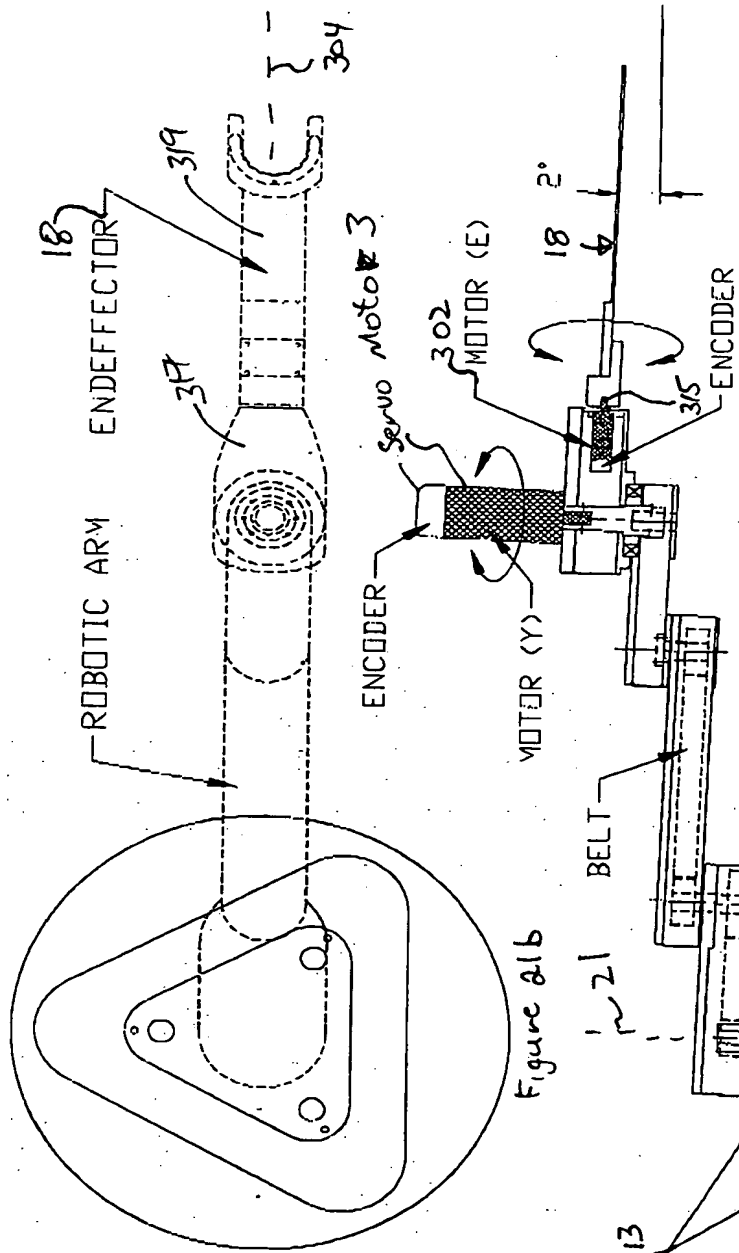


Figure 20



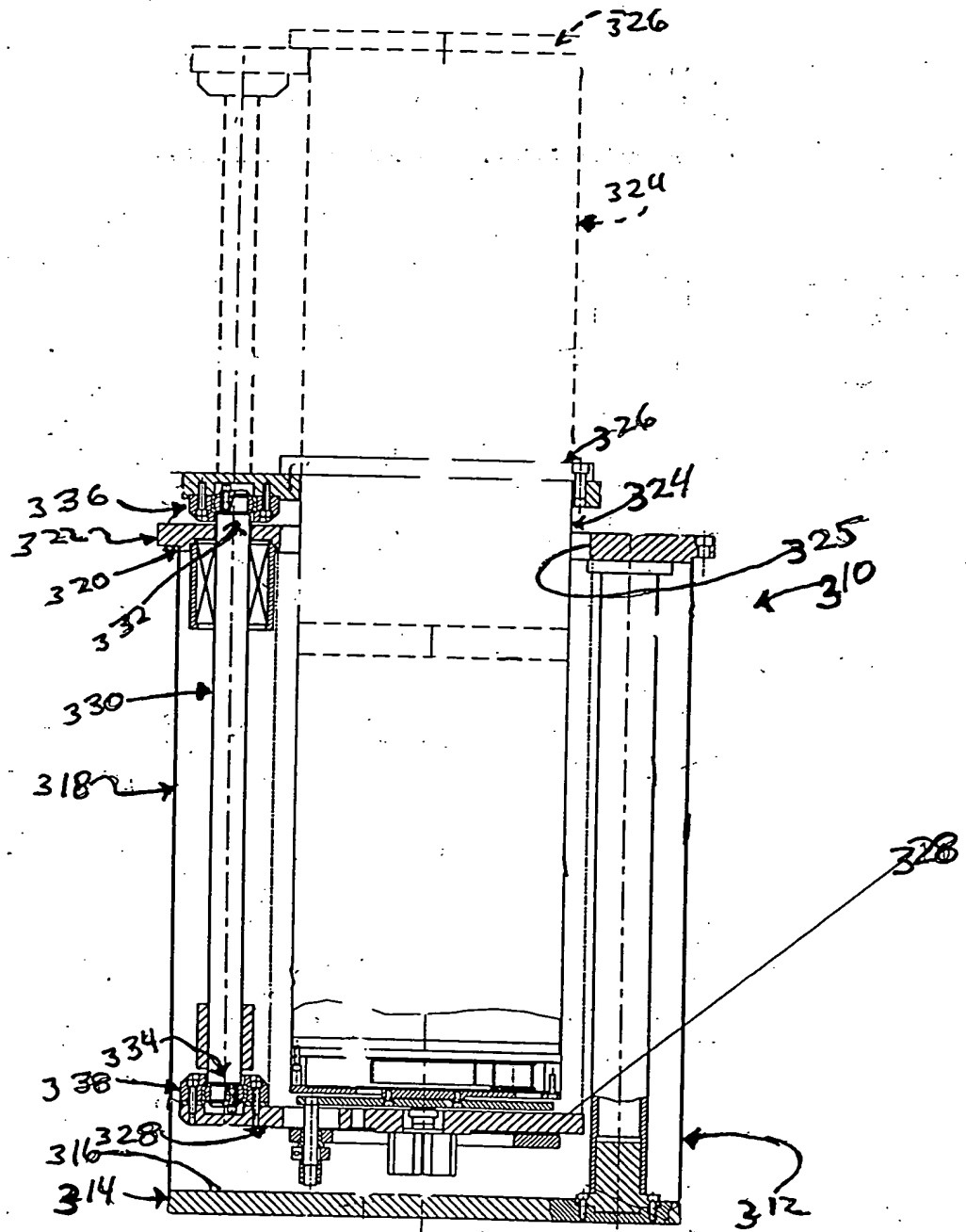


Figure 12

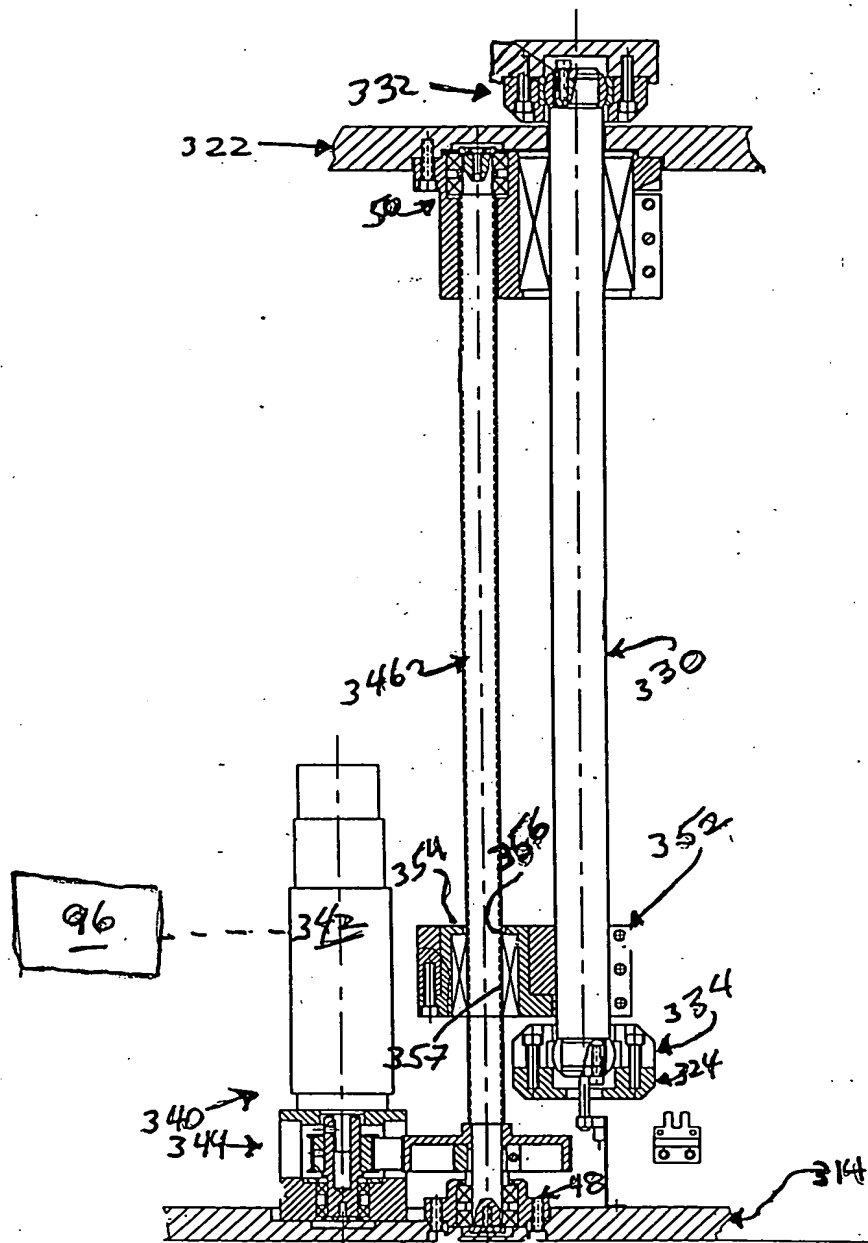


Figure  
23

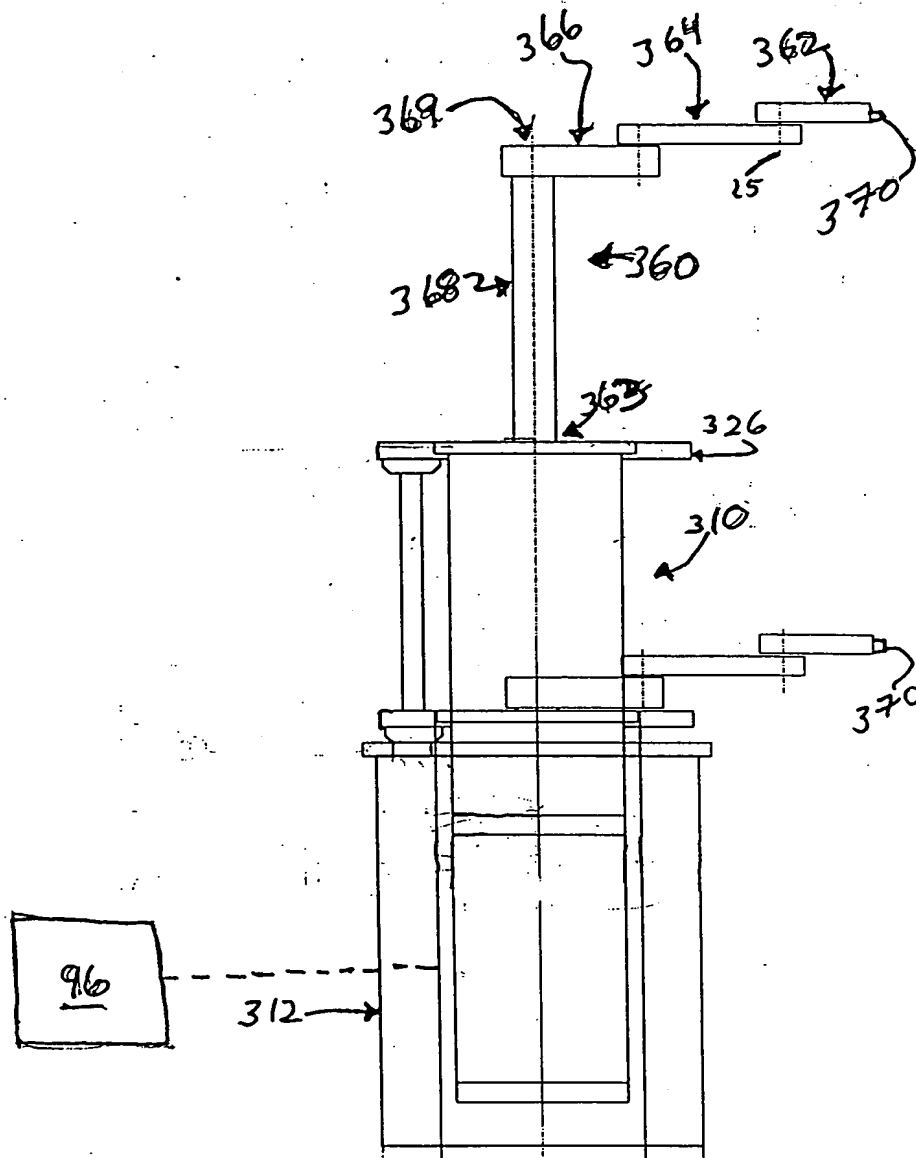


Figure 24

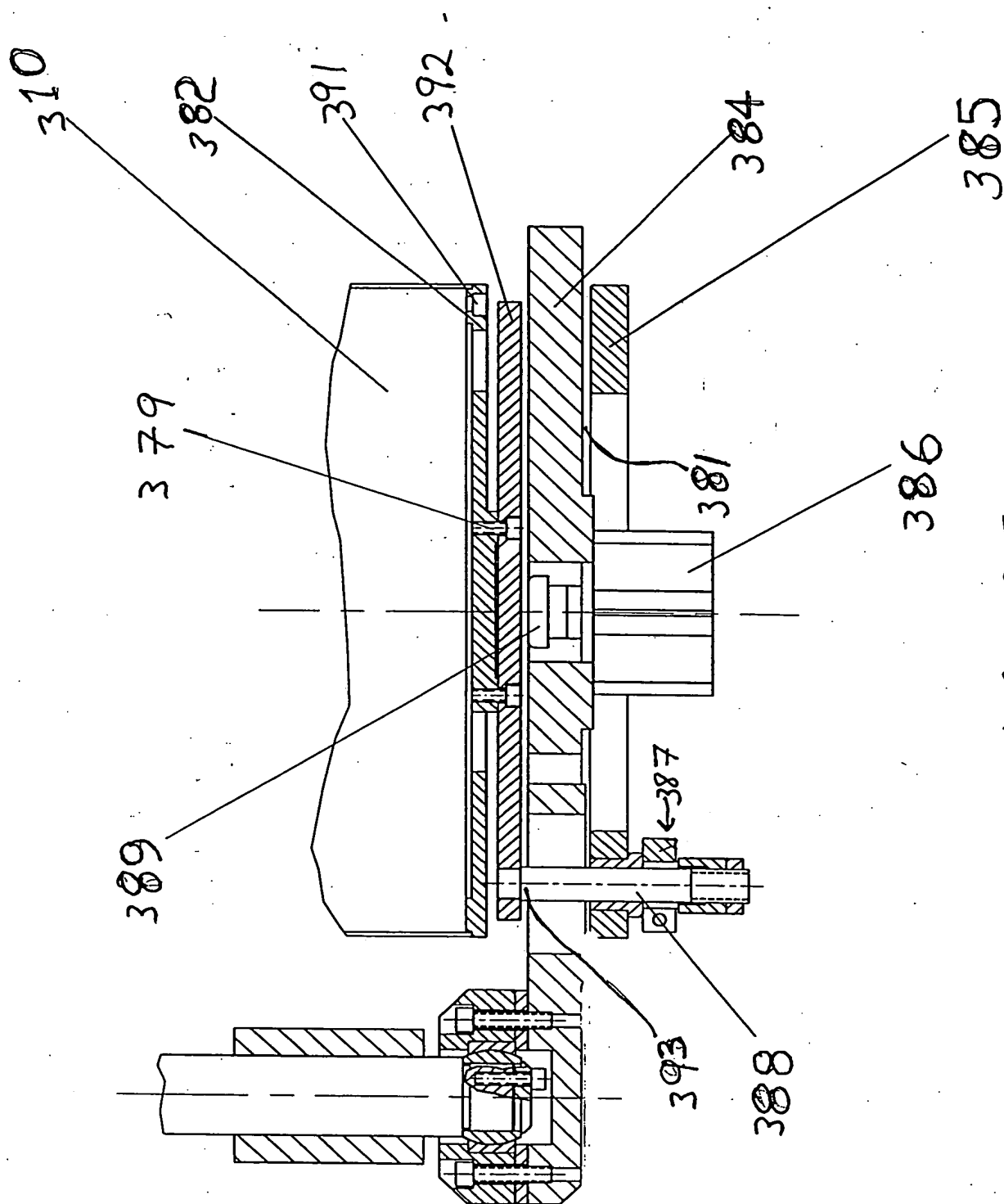


Figure 25

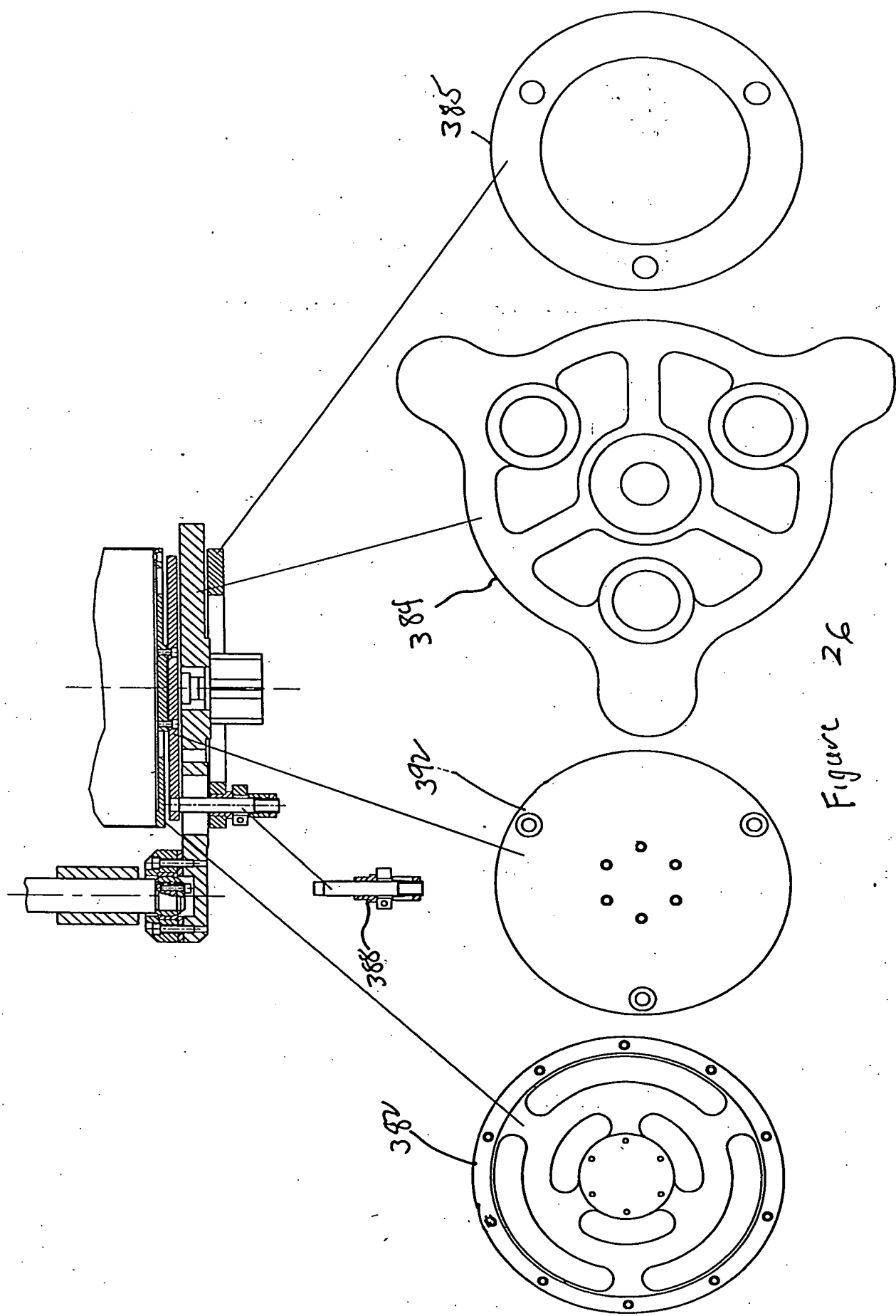


Figure 26





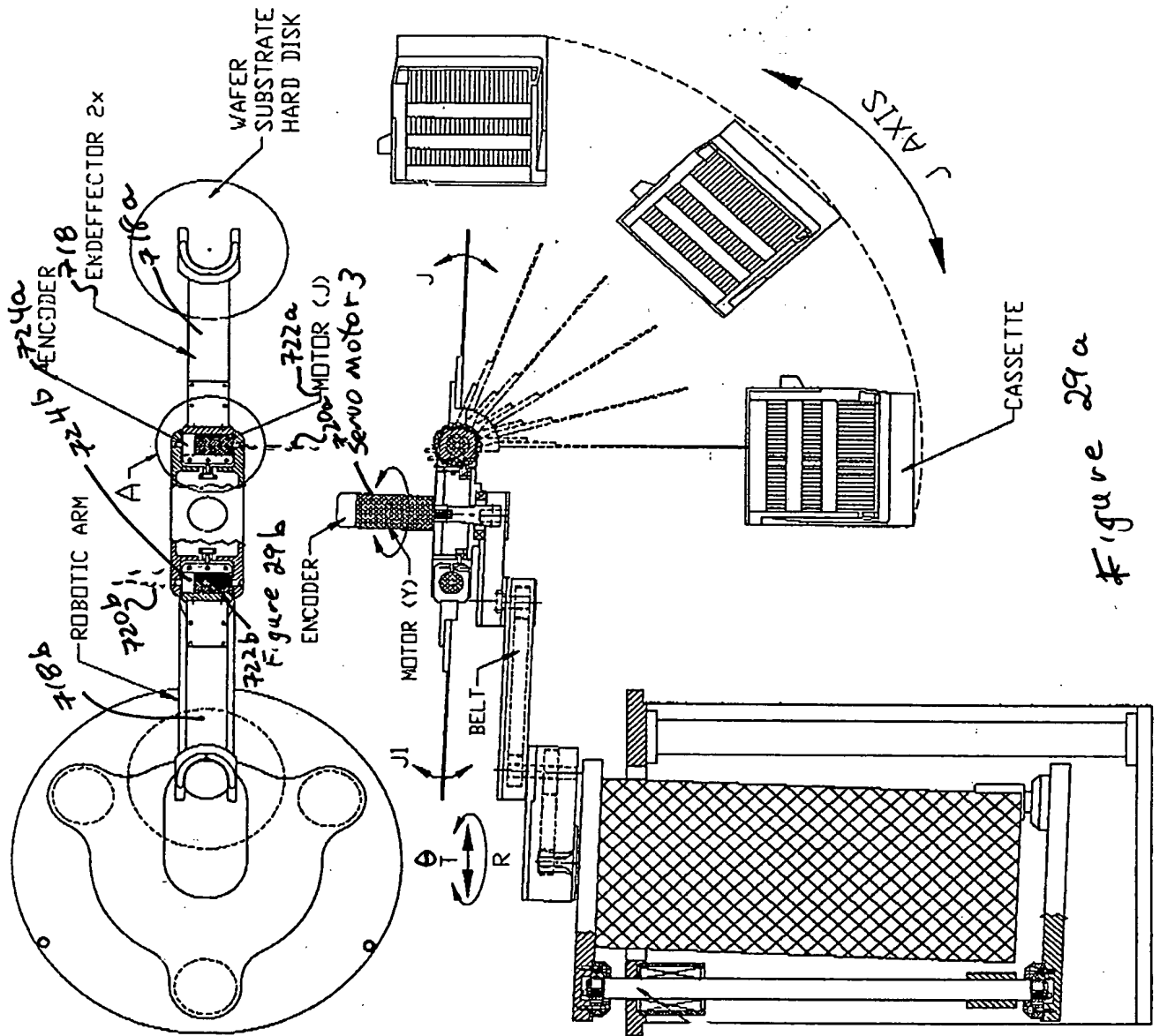


Figure 29a

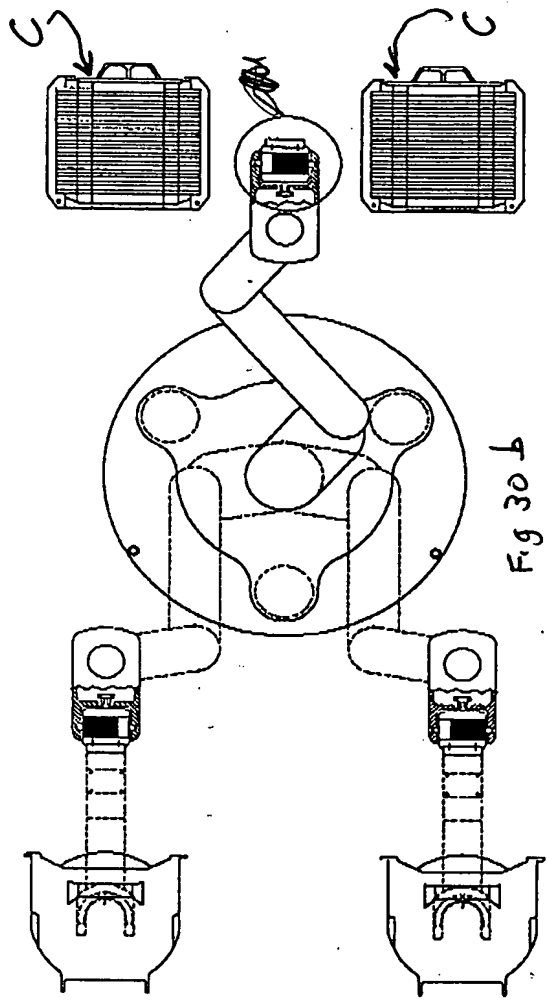


Fig 30b

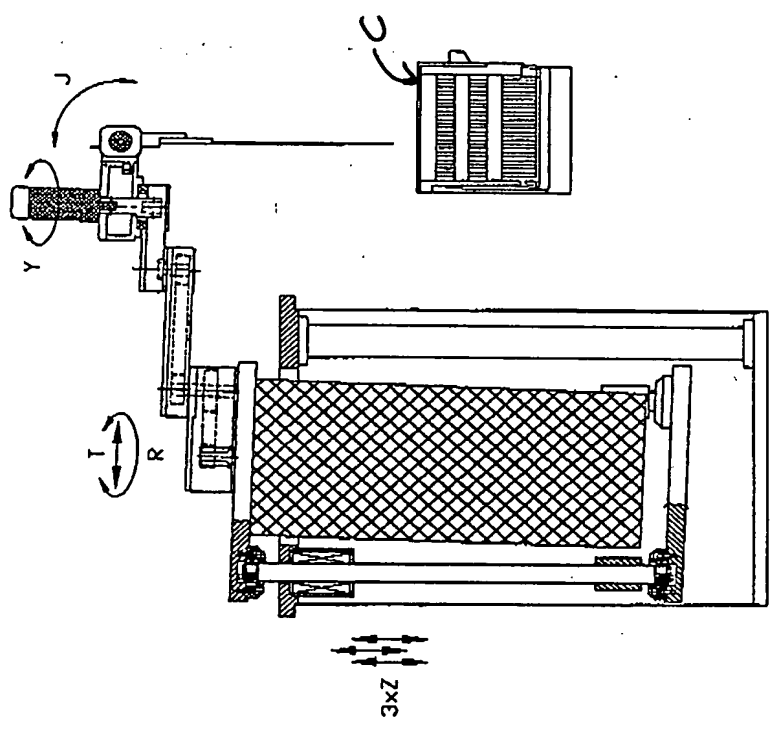


Fig 30a

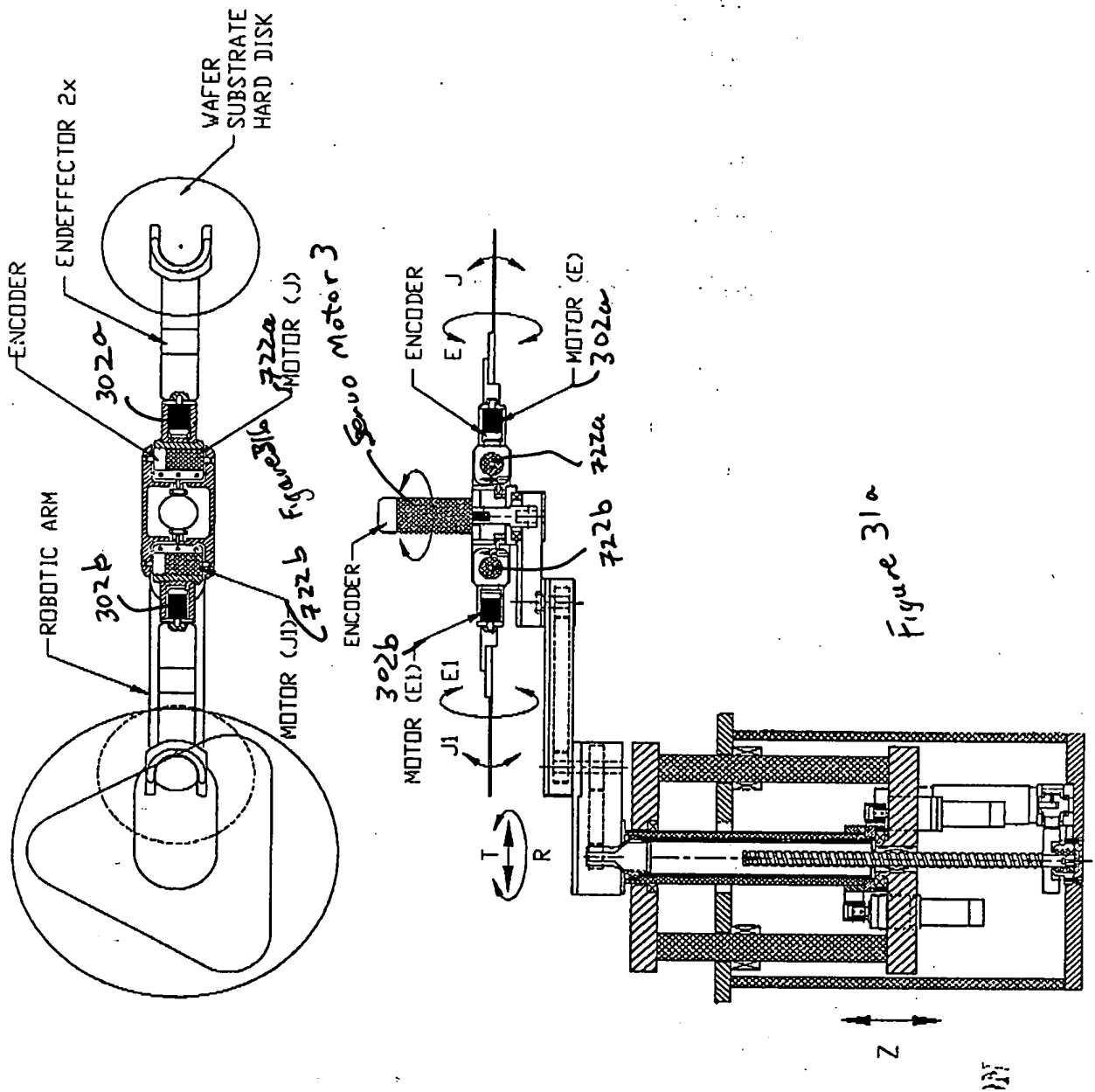
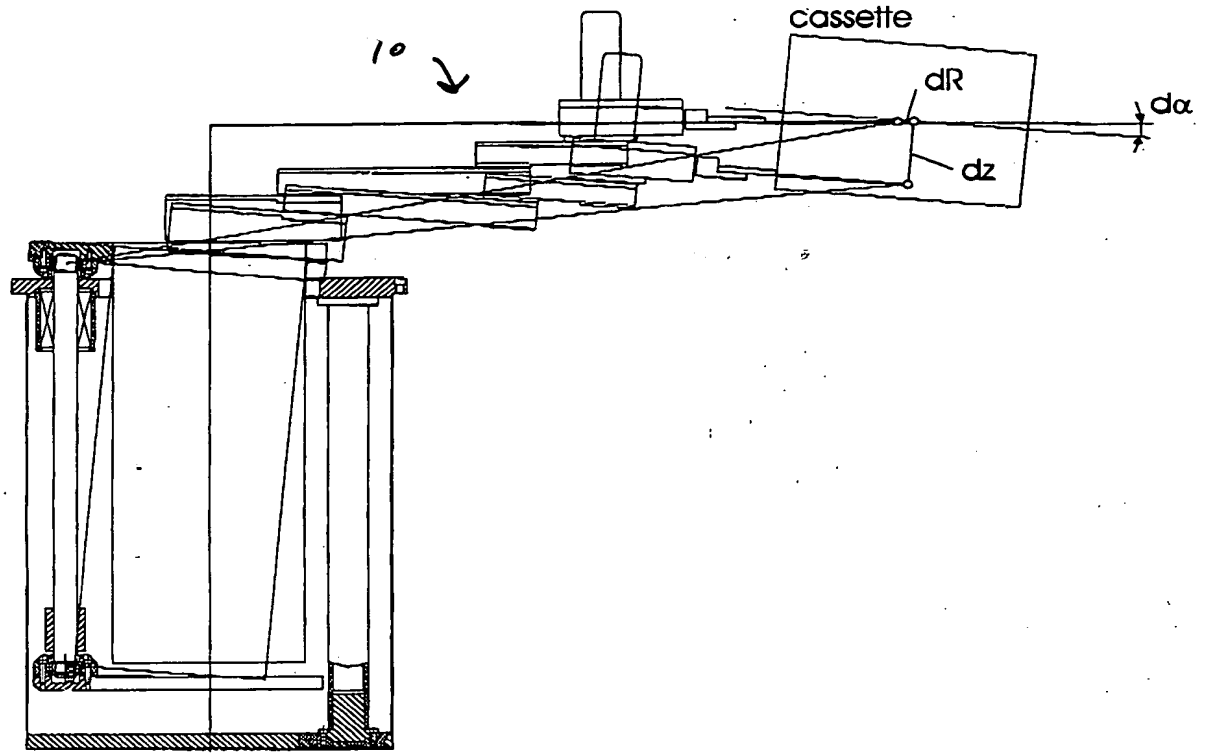
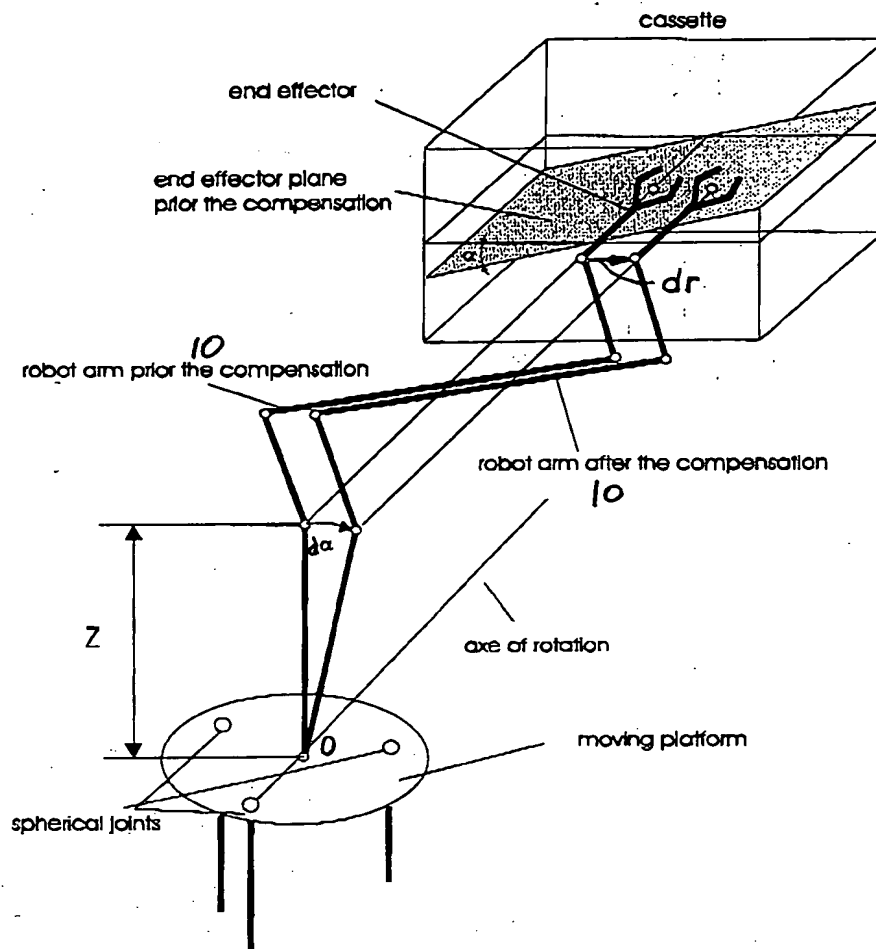


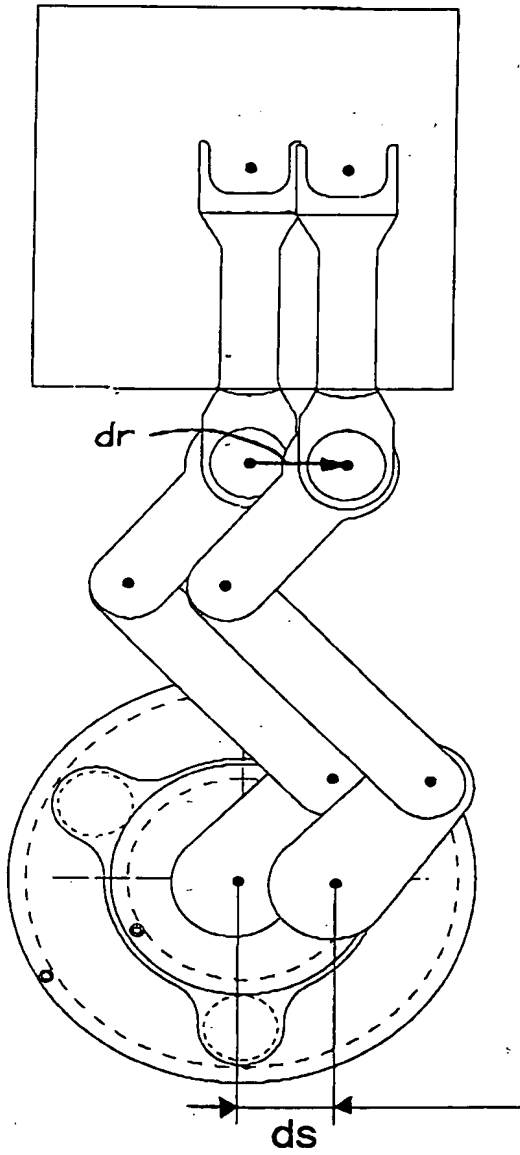
Figure 31a



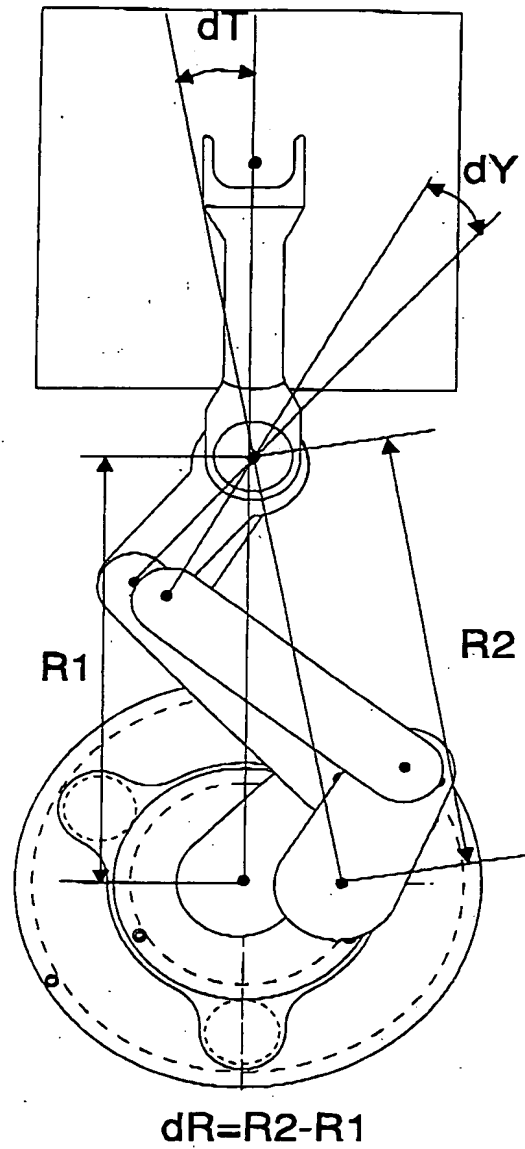
32  
Figure 1



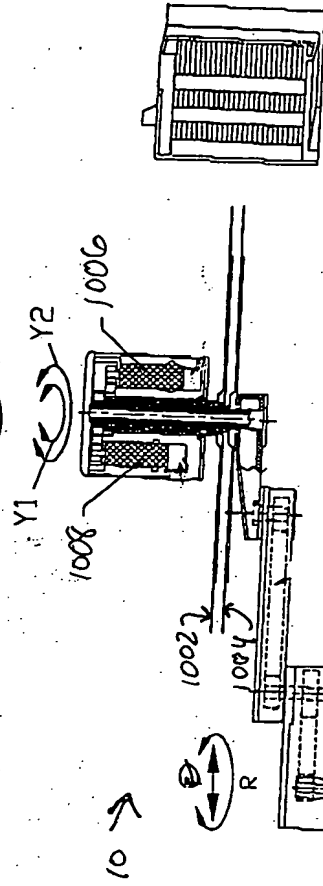
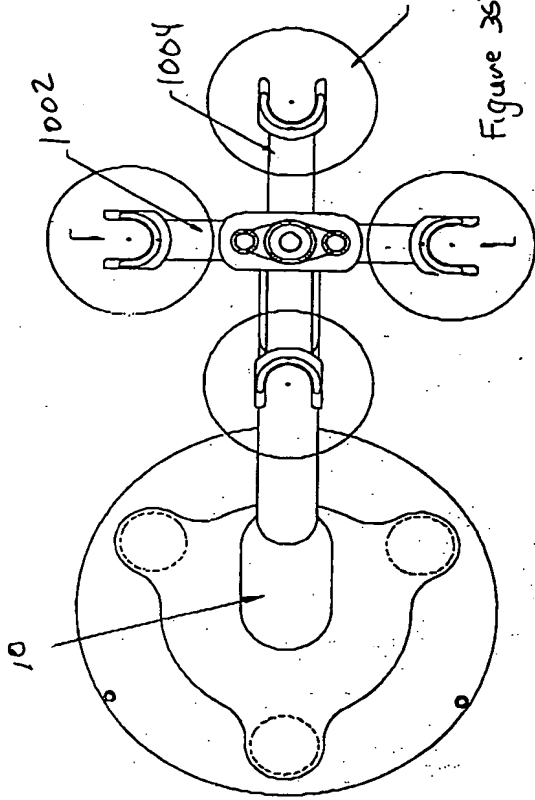
33  
Figure 7.



34a  
Figure 3



$dR=R2-R1$   
Figure 34b



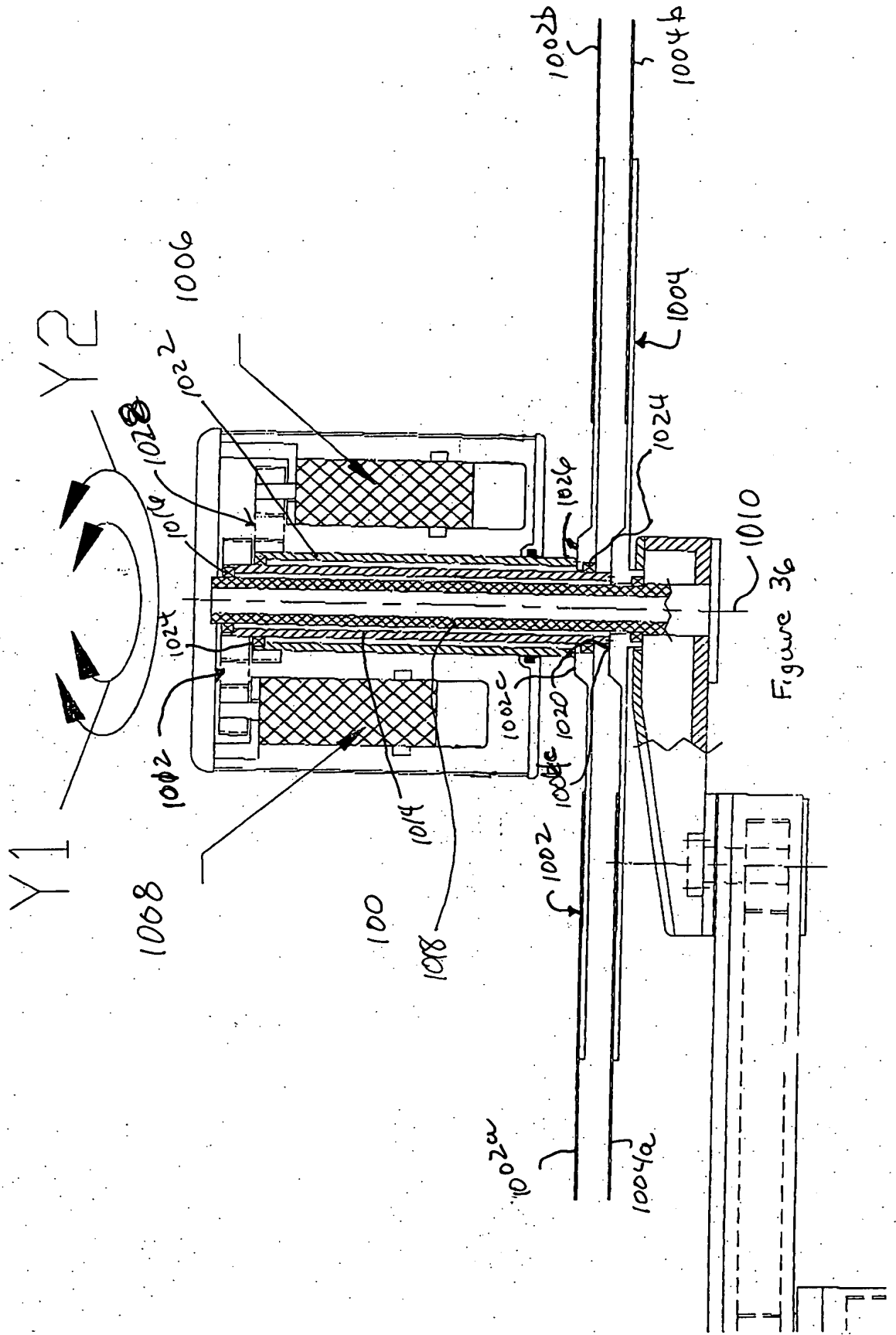


Figure 36



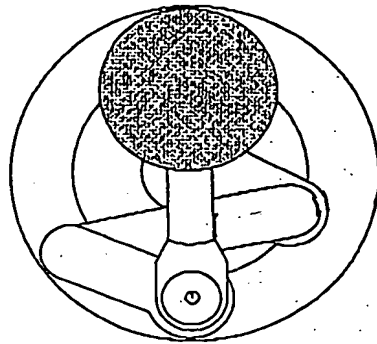


FIGURE 38

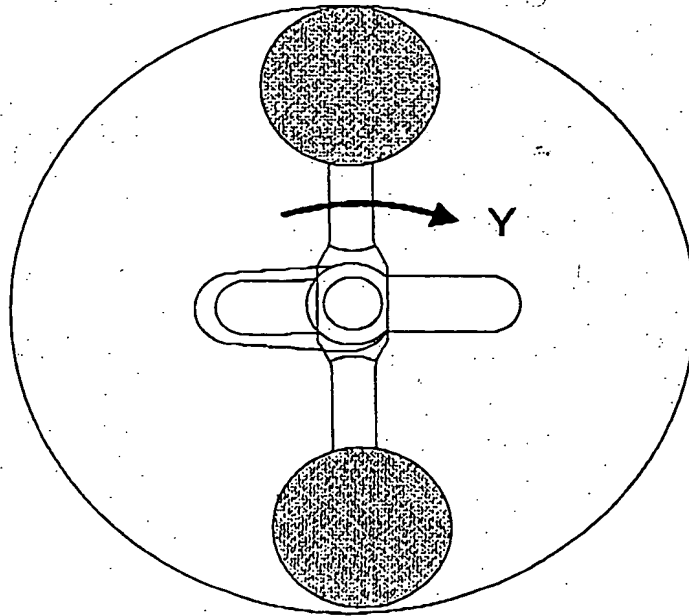
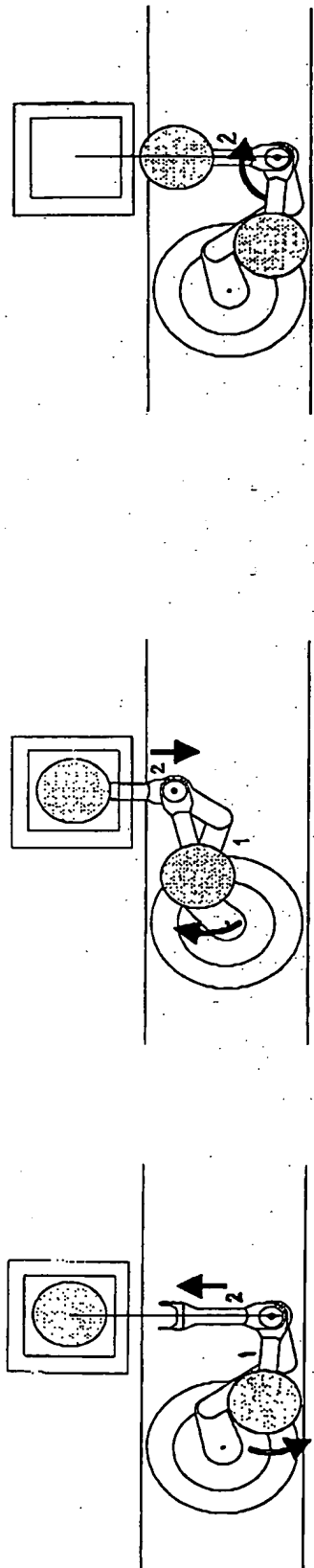
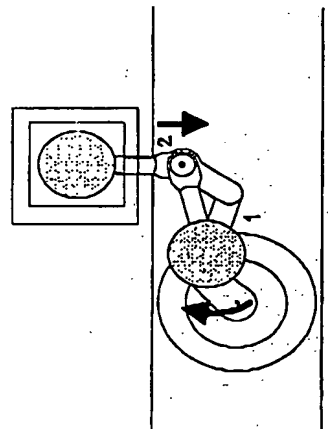


FIGURE 37

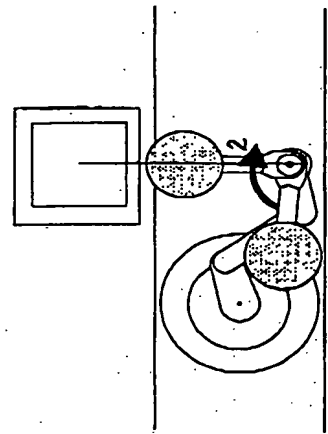
process station



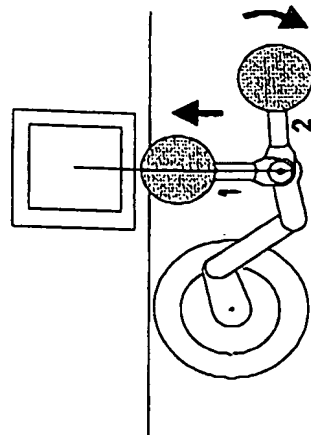
a)



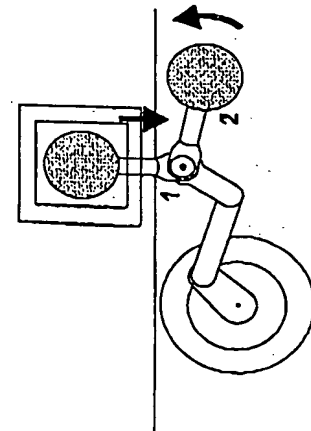
b)



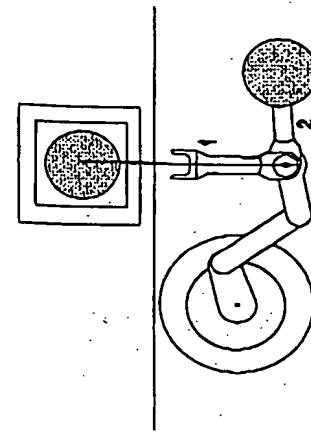
c)



d)



e)



f)

Figure 39

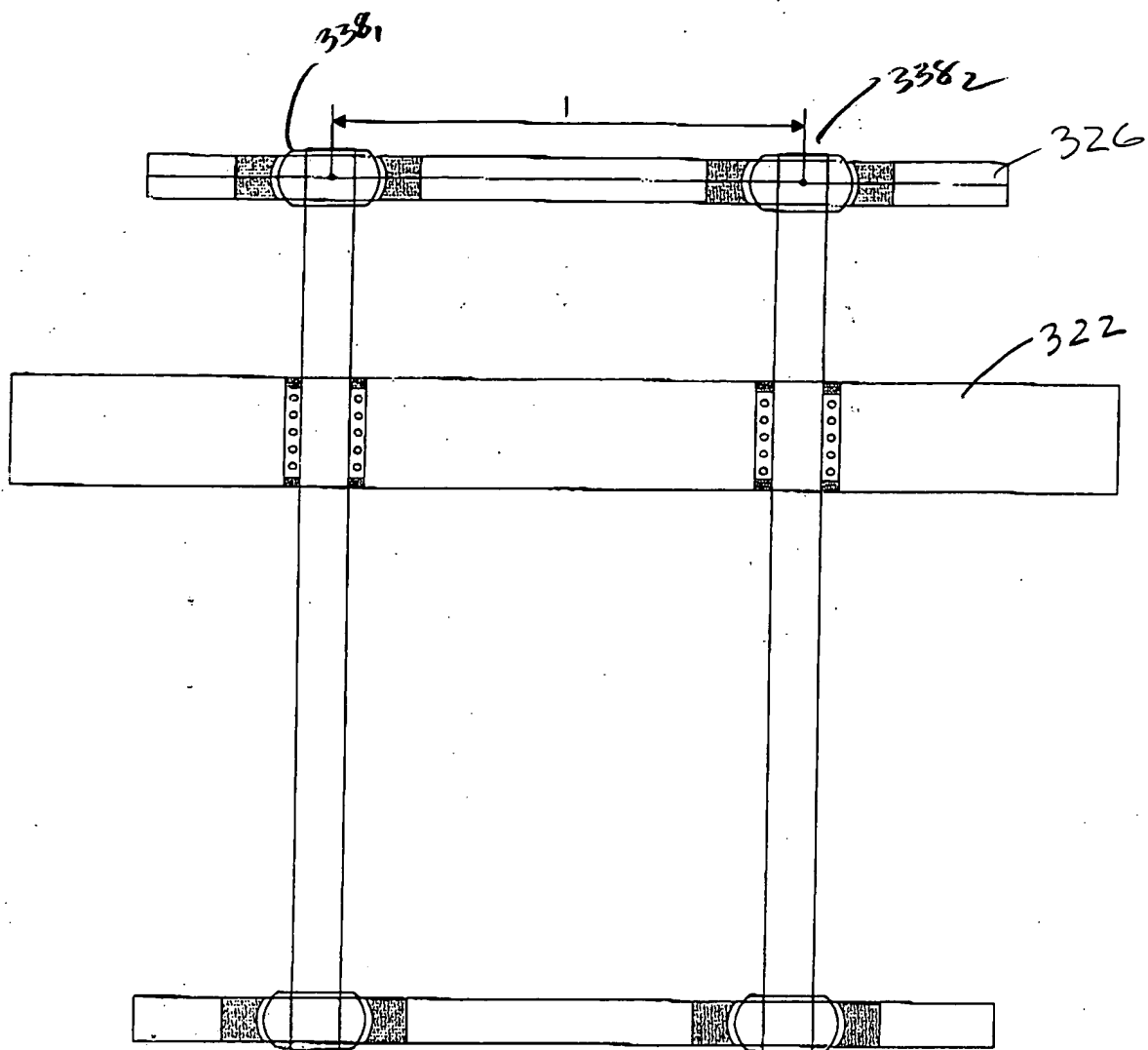


FIGURE 40

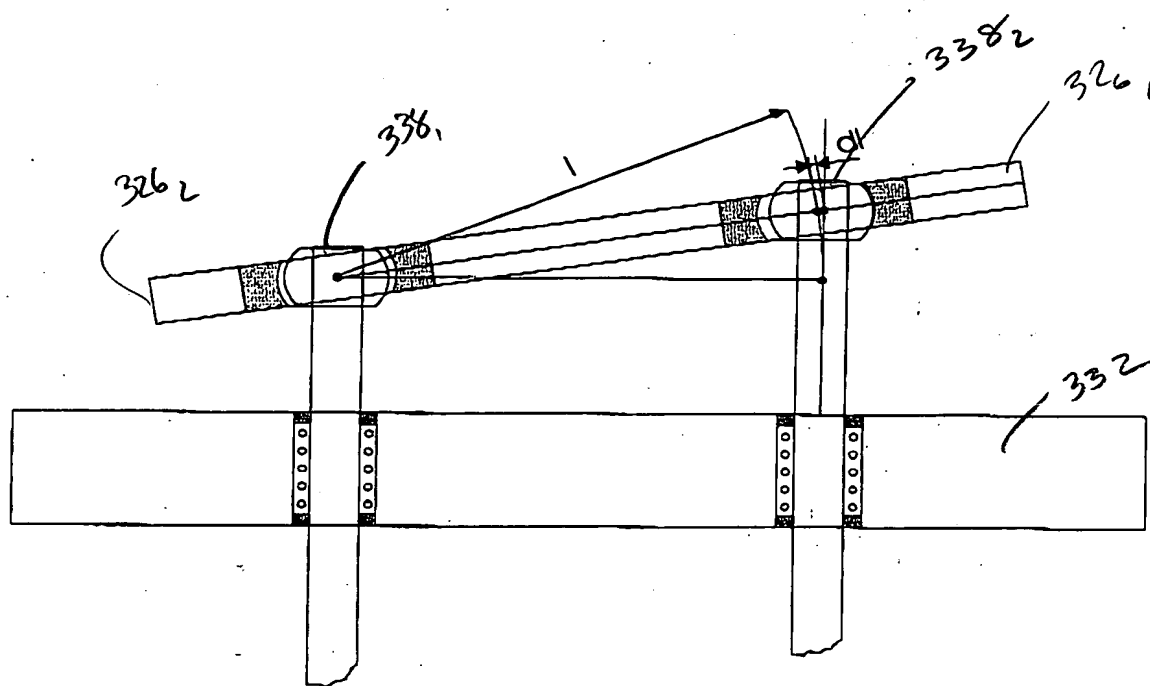


FIGURE 41

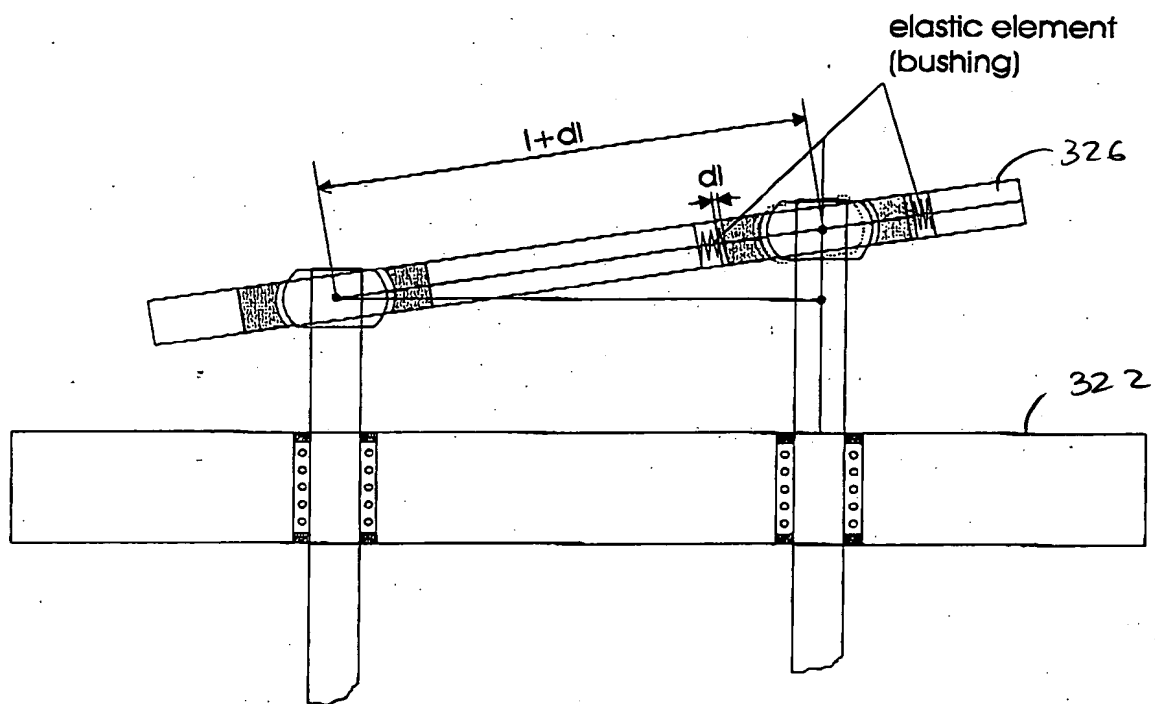


FIGURE 42

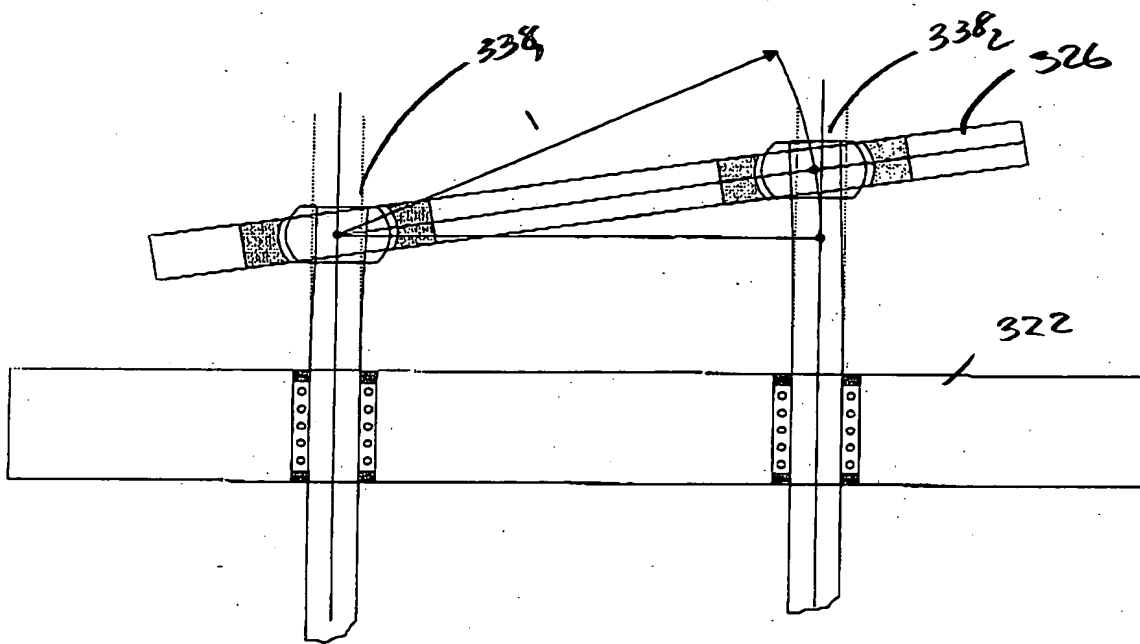


FIGURE 43

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